

AIRSTAGE

AIR CONDITIONER

Cassette type

FUJITSU

REFRIGERANT **R32**
INVERTER

DESIGN & TECHNICAL MANUAL

INDOOR



AUXG18KRLB
AUXG22KRLB

OUTDOOR



AOEG18KATA



AOEG22KATA

FUJITSU GENERAL LIMITED

DR_AU028ES_03
2023.12.18

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Part 1. INDOOR UNIT

CASSETTE TYPE:

AUXG18KRLB

AUXG22KRLB

1. Specifications

Type				Cassette		
				Inverter heat pump		
Model name				AUXG18KRLB	AUXG22KRLB	
Power supply				230 V ~ 50 Hz		
Power supply intake				Outdoor unit		
Available voltage range				198—264 V		
Capacity	Cooling	Rated	kW	5.2	6.0	
			Btu/h	17,700	20,500	
		Min.—Max.	kW	0.90—5.40	0.90—6.30	
			Btu/h	3,100—18,400	3,100—21,400	
	Heating	Rated	kW	6.0	7.0	
			Btu/h	20,500	23,900	
		Min.—Max.	kW	0.90—6.30	0.90—7.40	
			Btu/h	3,100—21,400	3,100—25,200	
Input power	Cooling	Rated	kW	1.60	1.85	
		Max.		2.33	2.67	
	Heating	Rated		1.66	1.93	
		Max.		2.33	2.67	
Current	Cooling	Rated	A	7.4	8.2	
	Heating			7.7	8.5	
Power factor	Cooling	%		94.0	98.1	
	Heating			93.7	98.7	
EER	Cooling	kW/kW		3.25	3.24	
COP	Heating			3.61	3.63	
Moisture removal			L/h (pints/h)	1.5 (2.6)	2.2 (3.9)	
Maximum operating current *1		Cooling	A	10.1	11.6	
		Heating		10.1	11.6	
Fan	Airflow rate	Cooling	HIGH	m³/h	1,050	
			MED		960	
			LOW		900	
			QUIET		780	
		Heating	HIGH		1,050	
			MED		960	
			LOW		900	
			QUIET		780	
	Type × Q'ty	Turbo fan × 1				
	Motor output			W	81	
Sound pressure level *2	Cooling	HIGH	dB (A)	33		
		MED		32		
		LOW		31		
		QUIET		28		
	Heating	HIGH		33		
		MED		32		
		LOW		31		
		QUIET		28		
Heat exchanger type	Dimensions (H × W × D)		mm	Main 1: 210 × 2,127 × 13.3 Main 2: 210 × 2,061 × 13.3		
	Fin pitch			Main 1: 1.2 Main 2: 1.2		
	Rows × Stages			Main 1: 1 × 10 Main 2: 1 × 10		
	Pipe type			Copper tube		
	Fin type			Aluminum		
Dimensions (H × W × D)	Net	mm	246 × 840 × 840			
	Gross		298 × 960 × 950			
Weight	Net	kg	23			
	Gross		28			
Connection pipe	Size	Liquid	mm (in)	Ø 6.35 (Ø 1/4)		
		Gas		Ø 12.70 (Ø 1/2)		
	Method			Flare		
Drain hose	Material		PVC(VP25)			
	Size		Ø 25 (I.D.), Ø 32 (O.D.)			
Operation range	Cooling	°C		18 to 32		
		%RH		80 or less		
	Heating	°C		16 to 30		
		Material Polystyrene				
Cassette grille (Option)	Color			White		
	Approximate color of MUNSELL N 9.25/					
	Dimensions (H × W × D)	Net	mm	53 × 950 × 950		
		Gross		110 × 1,000 × 1,010		
	Weight	Net	kg	6.0		
		Gross		10.0		
Remote control (Option)				Wired remote controller, Wireless remote controller, Mobile app*3 (FGLair™)		

NOTES:

- Specifications are based on the following conditions:
 - Cooling: Indoor temperature of 27 °CDB/19 °CWB, and outdoor temperature of 35 °CDB/24 °CWB.
 - Heating: Indoor temperature of 20 °CDB/15 °CWB, and outdoor temperature of 7 °CDB/6 °CWB.
 - Pipe length: 5.0 m, Height difference: 0 m. (Between outdoor unit and indoor unit.)
- Protective function might work when using it outside the operation range.
- *1: Maximum operating current is the total current of the indoor unit and the outdoor unit.
- *2: Sound pressure level:
 - Measured values in manufacturer's anechoic chamber.
 - Because of the surrounding sound environment, the sound levels measured in actual installation conditions might be higher than the specified values here.
- *3: Available on Google Play™ store or on App Store®. Optional WLAN Adapter is also required. For details, refer to the setting manual.

Specifications for ErP Lot10					
Model name			AUXG18KRLB		AUXG22KRLB
Energy efficiency class	Cooling		A ⁺⁺		
	Heating (Average)		A ⁺		
Pdesign	Cooling	kW	5.2 (35°C)	6.0 (35°C)	
	Heating (Average)		3.8 (-10°C)	4.4 (-10°C)	
SEER	Cooling	kWh/kWh	6.20	6.20	
SCOP	Heating (Average)		4.10	4.10	
Annual energy consumption	QCE	kWh/a	293	338	
	QHE (Average)		1,297	1,502	
Sound power level	Cooling	HIGH	dB (A)	47	49
	Heating			47	49

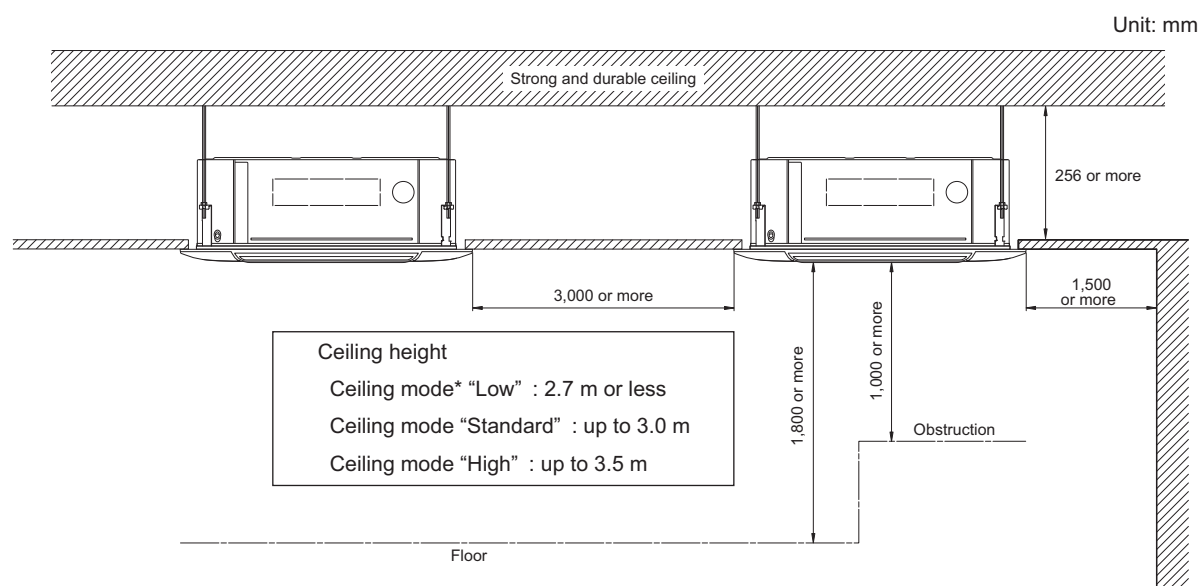
2-1. Models: AUXG18KRLB and AUXG22KRLB

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2-2. Installation space requirement

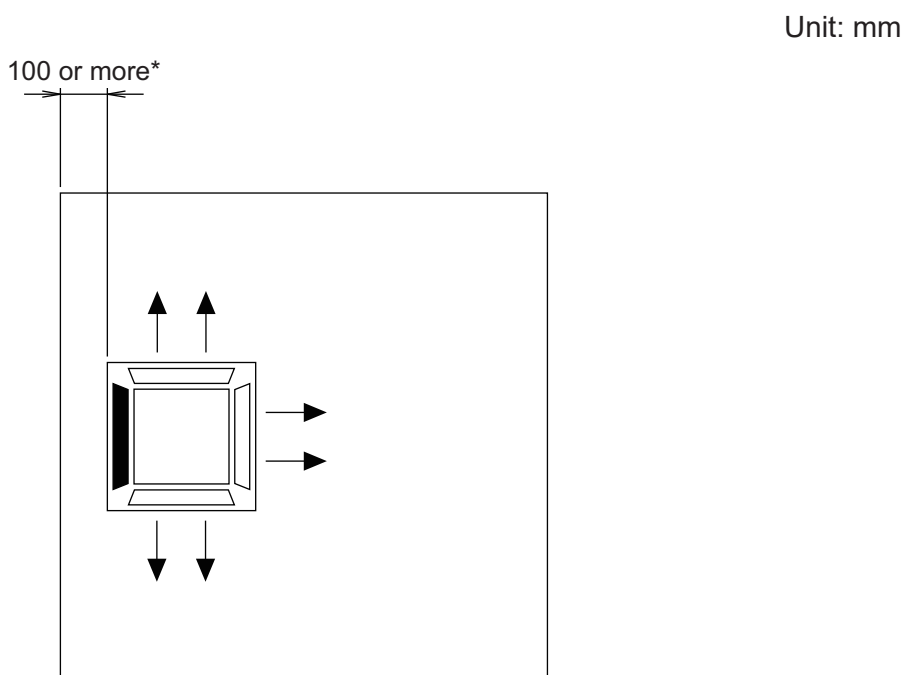
Provide sufficient installation space for product safety.

- **For 4-direction setting:**



*: For switching the ceiling mode, refer to ["Contents of function setting"](#) on page 35.

- **For 3-direction setting:**

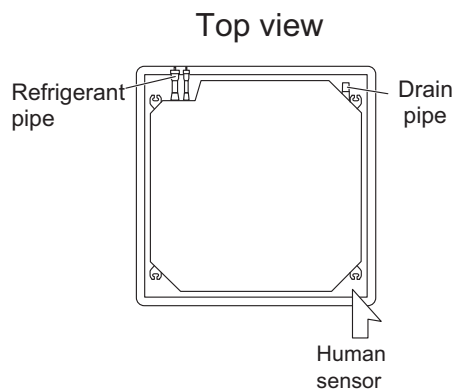


NOTES:

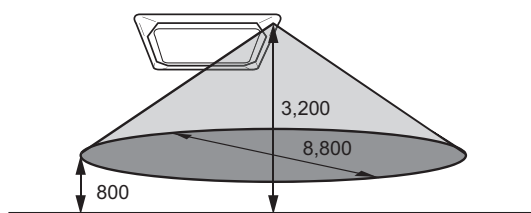
- To set "3-direction", optional Air Outlet Shutter Plate (UTR-YDZK) must be installed, and the "outlet-direction" need to be switched to "3-way" by remote controller.
- *: When installing the indoor unit, be careful about the maintenance space.
- The ceiling height cannot be set in the 3-way outlet mode. Therefore, ceiling height setting change by function setting 20 is prohibited. For details, refer to ["Contents of function setting"](#) on page 35.

- **Human sensor (Option)**

NOTE: A separate device capable of controlling the human sensor (energy saving) function, such as the Touch Panel Controller, is required for use.



Example of sensitivity range:



Equal sensitivity range of temperature	Ceiling height	3,200 mm
	Detecting position	800 mm from floor surface

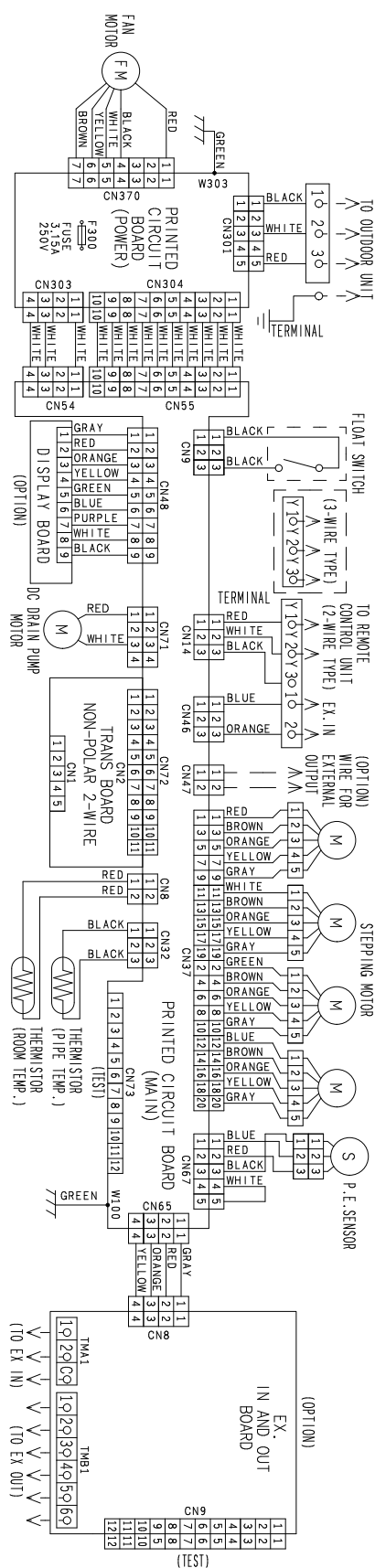
NOTE: When the installation height gets higher, the temperature sensitivity decreases.

⚠ CAUTION

Do not place large objects near the human sensor. Also keep heating units outside the sensor's detection area.

3. Wiring diagram

3-1. Models: AUXG18KRLB and AUXG22KRLB



4. Capacity table

Capacity tables show each of following values calculated based on the outdoor temperature and the indoor temperature, under given Airflow Rate (AFR):

For cooling capacity: Total Capacity (TC), Sensible Heat Capacity (SHC), and Input Power (IP)

For heating capacity: Total Capacity (TC) and Input Power (IP)

4-1. Cooling capacity

■ Model: AUXG18KRLB

AFR			m³/h									1,050											
Outdoor temperature		Indoor temperature																					
	°CDB	18			21			23			25			27			29			32			
	°CWB	12			15			16			18			19			21			23			
	°CDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	
	-10	kW			kW			kW			kW			kW			kW			kW			
	0	3.99	3.62	0.70	4.44	3.64	0.72	4.60	3.96	0.72	4.90	3.97	0.73	5.05	4.29	0.73	5.35	4.27	0.74	5.66	4.55	0.74	
	5	3.91	3.60	0.83	4.36	3.62	0.84	4.50	3.93	0.85	4.80	3.94	0.86	4.95	4.26	0.86	5.25	4.24	0.87	5.54	4.52	0.88	
	10	4.05	3.65	0.64	4.51	3.68	0.65	4.67	4.00	0.65	4.98	4.01	0.66	5.13	4.33	0.66	5.44	4.31	0.67	5.75	4.59	0.67	
	15	3.92	3.61	0.69	4.36	3.63	0.70	4.51	3.95	0.70	4.81	3.96	0.71	4.96	4.28	0.71	5.26	4.26	0.72	5.56	4.54	0.72	
	20	4.27	3.53	0.93	4.76	3.55	0.94	4.92	3.86	0.95	5.25	3.87	0.96	5.41	4.18	0.96	5.73	4.16	0.97	6.06	4.43	0.98	
25	4.22	3.53	1.14	4.70	3.55	1.16	4.86	3.86	1.16	5.18	3.87	1.17	5.34	4.18	1.18	5.66	4.16	1.19	5.98	4.43	1.20		
30	4.16	3.53	1.34	4.64	3.55	1.36	4.80	3.86	1.37	5.11	3.87	1.38	5.27	4.18	1.39	5.59	4.16	1.40	5.90	4.43	1.42		
35	4.11	3.53	1.54	4.58	3.55	1.57	4.73	3.86	1.58	5.04	3.87	1.59	5.20	4.18	1.60	5.51	4.16	1.62	5.82	4.43	1.63		
40	3.49	3.27	1.21	3.89	3.29	1.23	4.02	3.57	1.23	4.29	3.58	1.24	4.42	3.87	1.25	4.69	3.85	1.26	4.95	4.11	1.28		
46	2.45	2.45	0.94	2.73	2.63	0.95	2.82	2.82	0.96	3.01	2.87	0.97	3.10	3.10	0.97	3.29	3.09	0.98	3.47	3.29	0.99		

■ Model: AUXG22KRLB

AFR			m³/h									1,050											
		Indoor temperature																					
		18			21			23			25			27			29			32			
		12			15			16			18			19			21			23			
Outdoor temperature	°CDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	
		kW			kW			kW			kW			kW			kW			kW			
	-10	4.61	3.54	0.73	5.13	3.56	0.74	5.31	3.87	0.75	5.66	3.88	0.76	5.83	4.19	0.76	6.18	4.17	0.77	6.53	4.45	0.78	
	0	4.71	3.65	0.75	5.24	3.68	0.76	5.42	4.00	0.77	5.78	4.01	0.78	5.96	4.33	0.78	6.32	4.31	0.79	6.68	4.59	0.80	
	5	4.77	3.76	0.82	5.32	3.78	0.83	5.50	4.11	0.84	5.86	4.12	0.85	6.04	4.45	0.85	6.40	4.43	0.86	6.76	4.72	0.87	
	10	4.74	3.75	0.80	5.28	3.77	0.81	5.46	4.10	0.82	5.82	4.11	0.83	6.00	4.44	0.83	6.36	4.42	0.84	6.72	4.71	0.85	
	15	4.59	3.68	0.79	5.11	3.70	0.80	5.29	4.02	0.81	5.64	4.04	0.82	5.81	4.36	0.82	6.16	4.34	0.83	6.51	4.63	0.84	
	20	5.24	3.82	1.19	5.83	3.85	1.21	6.03	4.18	1.21	6.43	4.19	1.22	6.63	4.53	1.23	7.03	4.51	1.24	7.43	4.81	1.25	
	25	5.07	3.81	1.40	5.65	3.84	1.42	5.84	4.17	1.43	6.23	4.19	1.44	6.42	4.52	1.45	6.81	4.50	1.46	7.19	4.80	1.48	
	30	4.91	3.81	1.59	5.46	3.83	1.62	5.65	4.16	1.63	6.02	4.18	1.64	6.21	4.51	1.65	6.58	4.49	1.67	6.96	4.79	1.68	
35	4.74	3.80	1.79	5.28	3.82	1.81	5.46	4.15	1.82	5.82	4.17	1.84	6.00	4.45	1.85	6.36	4.48	1.87	6.72	4.77	1.89		
40	3.52	3.33	1.21	3.92	3.35	1.23	4.06	3.65	1.23	4.33	3.66	1.25	4.46	3.95	1.25	4.73	3.93	1.26	5.00	4.19	1.28		
46	2.58	2.58	0.92	2.87	2.73	0.94	2.97	2.96	0.94	3.16	2.97	0.95	3.26	3.21	0.96	3.46	3.20	0.97	3.65	3.41	0.99		

4-2. Heating capacity

NOTE: Values mentioned in the table are calculated based on the maximum capacity.

■ Model: AUXG18KRLB

AFR		m³/h		1,050									
				Indoor temperature									
		°CDB	16		18		20		22		24		
Outdoor temperature	°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP	
			kW		kW		kW		kW		kW		
	-15	-16	3.86	1.10	3.77	1.13	3.68	1.15	3.59	1.17	3.50	1.20	
	-10	-11	4.39	1.17	4.28	1.20	4.18	1.22	4.08	1.24	3.97	1.27	
	-5	-7	4.91	1.26	4.80	1.28	4.68	1.31	4.56	1.34	4.45	1.36	
	0	-2	5.93	1.53	5.79	1.56	5.65	1.59	5.51	1.62	5.37	1.65	
	5	3	6.36	1.62	6.21	1.66	6.06	1.69	5.91	1.72	5.76	1.76	
	7	6	6.62	1.66	6.46	1.70	6.30	1.73	6.14	1.76	5.99	1.80	
	10	8	6.98	1.69	6.82	1.72	6.65	1.76	6.48	1.80	6.32	1.83	
	15	10	7.59	1.73	7.41	1.76	7.23	1.80	7.05	1.84	6.87	1.86	
	20	15	6.95	1.41	6.79	1.44	6.62	1.47	6.45	1.50	6.29	1.52	
	24	18	6.89	1.42	6.72	1.45	6.56	1.48	6.40	1.51	6.23	1.53	

■ Model: AUXG22KRLB

AFR		m³/h				1,050							
		Indoor temperature											
		°CDB	16		18		20		22		24		
Outdoor temperature	°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP	
	kW		kW		kW		kW		kW				
	-15	-16	4.01	1.57	3.92	1.61	3.82	1.64	3.72	1.67	3.63	1.71	
	-10	-11	4.86	1.72	4.75	1.75	4.63	1.79	4.51	1.83	4.40	1.86	
	-5	-7	5.70	1.87	5.57	1.91	5.43	1.95	5.29	1.99	5.16	2.03	
	0	-2	6.69	2.06	6.53	2.11	6.37	2.15	6.21	2.19	6.05	2.24	
	5	3	7.34	2.06	7.16	2.11	6.99	2.15	6.82	2.19	6.64	2.24	
	7	6	7.67	2.06	7.48	2.11	7.30	2.15	7.12	2.19	6.94	2.24	
	10	8	7.84	2.05	7.66	2.10	7.47	2.14	7.28	2.18	7.10	2.23	
	15	10	7.49	1.93	7.31	1.97	7.13	2.01	6.95	2.05	6.77	2.08	
	20	15	7.04	1.68	6.87	1.72	6.70	1.75	6.53	1.79	6.37	1.81	
	24	18	7.32	1.45	7.14	1.48	6.97	1.51	6.80	1.54	6.62	1.56	

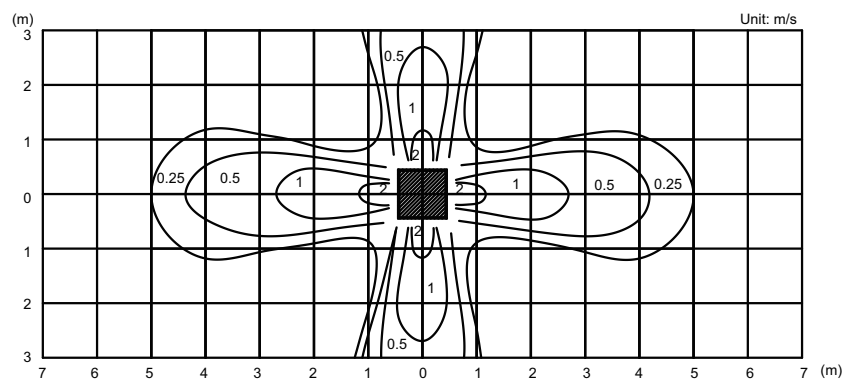
5. Fan performance

5-1. Air velocity distributions

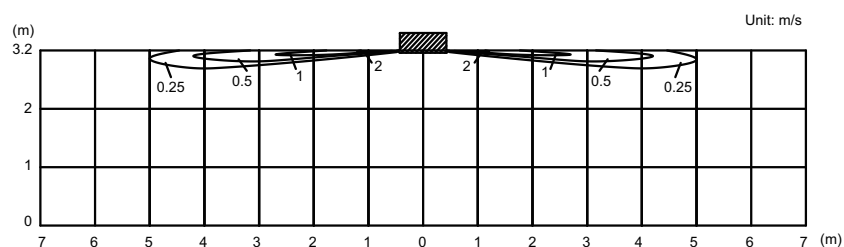
■ Model: AUXG18KRLB (4-way air outlet)

Measuring conditions	Fan speed	Operation mode
	HIGH	FAN

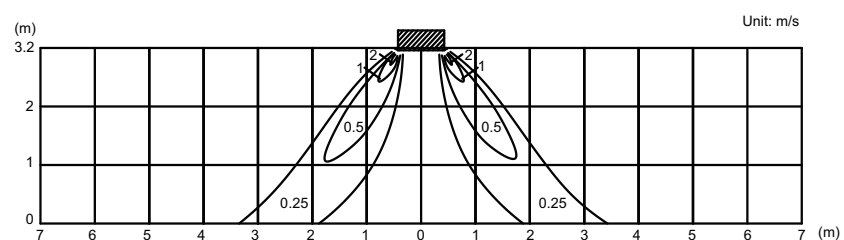
Top view
Horizontal louver: position 1



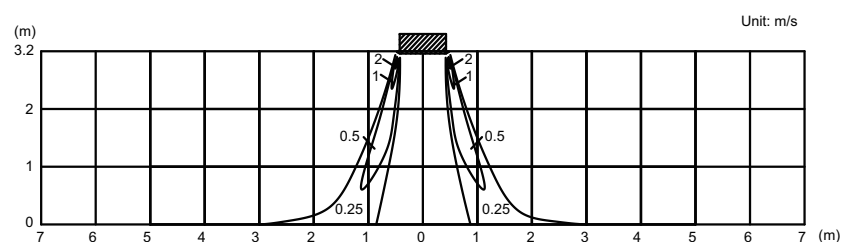
Side view
Horizontal louver: position 1



Side view
Horizontal louver: position 2



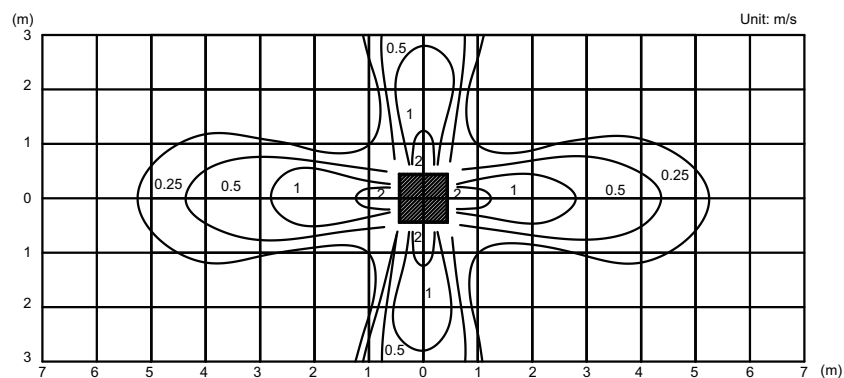
Side view
Horizontal louver: position 4



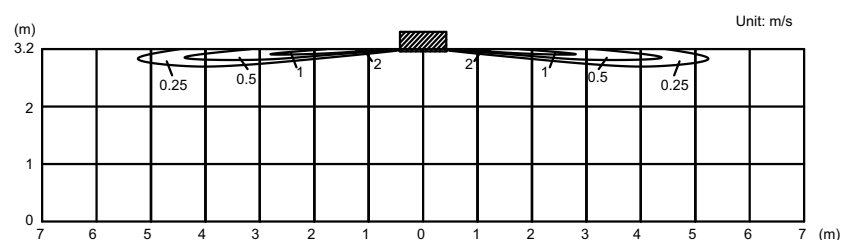
Model: AUXG22KRLB (4-way air outlet)

Measuring conditions	Fan speed HIGH	Operation mode FAN
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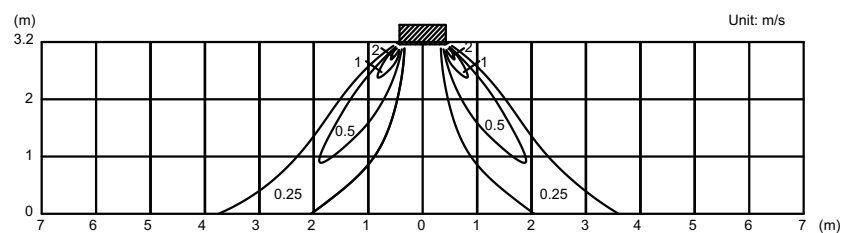
Top view
Horizontal louver: position 1



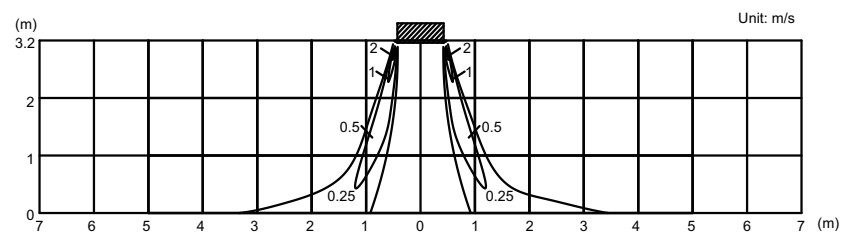
Side view
Horizontal louver: position 1



Side view
Horizontal louver: position 2



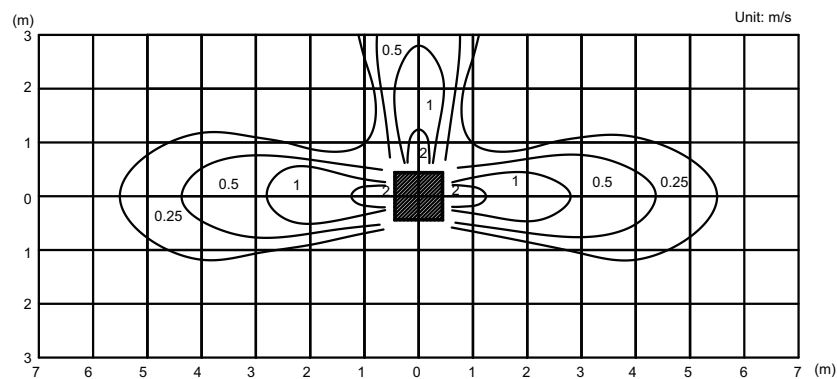
Side view
Horizontal louver: position 4



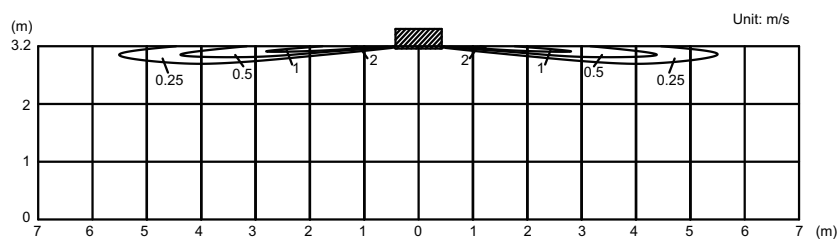
Model: AUXG18KRLB (3-way air outlet)

Measuring conditions	Fan speed	Operation mode
	HIGH	FAN

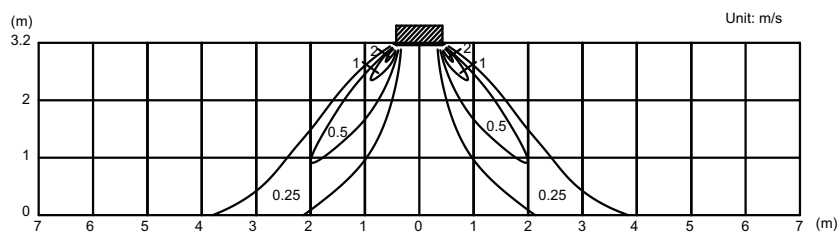
Top view
Horizontal louver: position 1



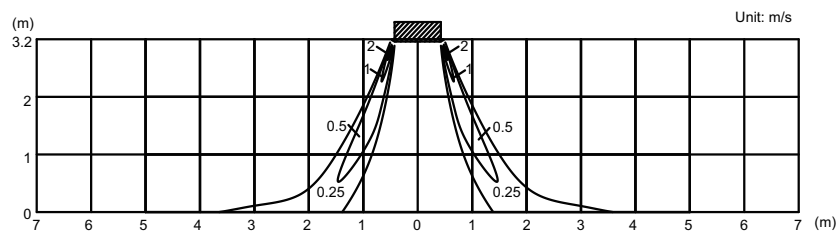
Side view
Horizontal louver: position 1



Side view
Horizontal louver: position 2



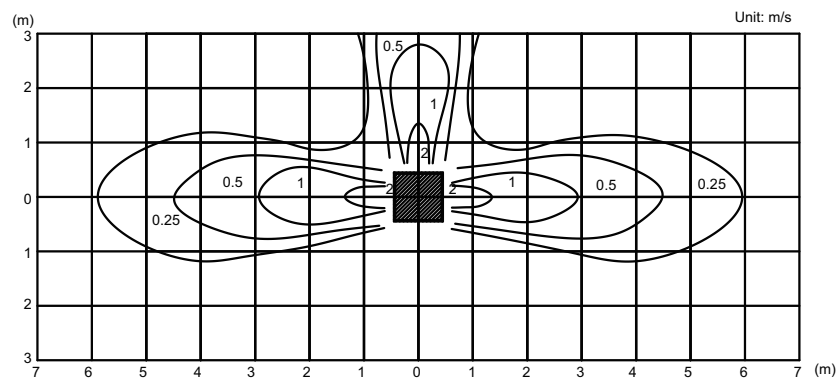
Side view
Horizontal louver: position 4



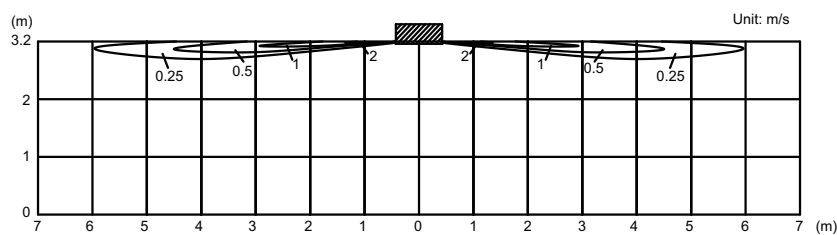
Model: AUXG22KRLB (3-way air outlet)

Measuring conditions	Fan speed	Operation mode
	HIGH	FAN

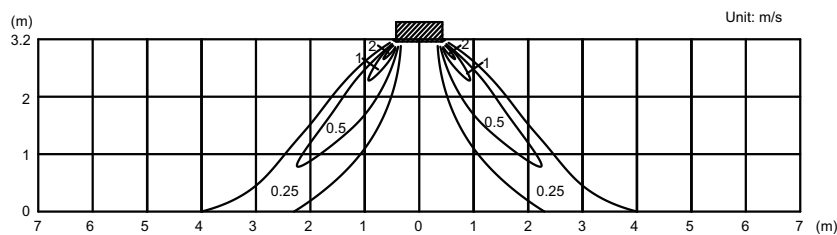
Top view
Horizontal louver: position 1



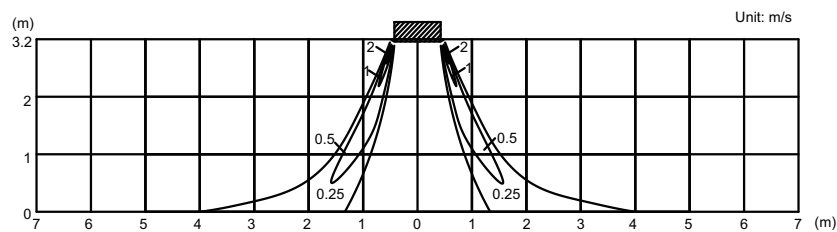
Side view
Horizontal louver: position 1



Side view
Horizontal louver: position 2



Side view
Horizontal louver: position 4



5-2. Airflow

■ Models: AUXG18KRLB and AUXG22KRLB (4-way air outlet)

● Cooling/Heating

Fan speed	Airflow	
HIGH	m ³ /h	1,050
	l/s	292
	CFM	618
MED	m ³ /h	960
	l/s	267
	CFM	565
LOW	m ³ /h	900
	l/s	250
	CFM	530
QUIET	m ³ /h	780
	l/s	217
	CFM	459

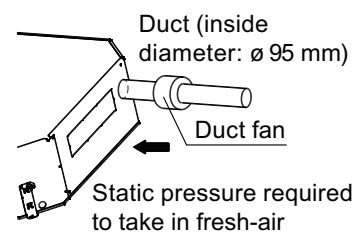
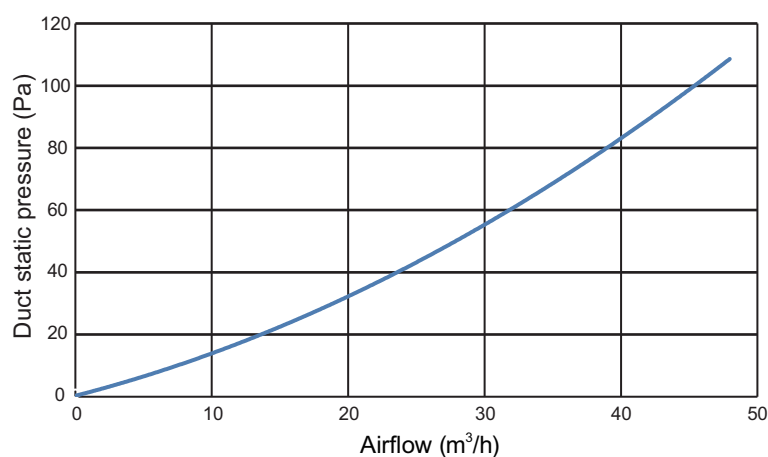
■ Models: AUXG18KRLB and AUXG22KRLB (3-way air outlet)

● Cooling/Heating

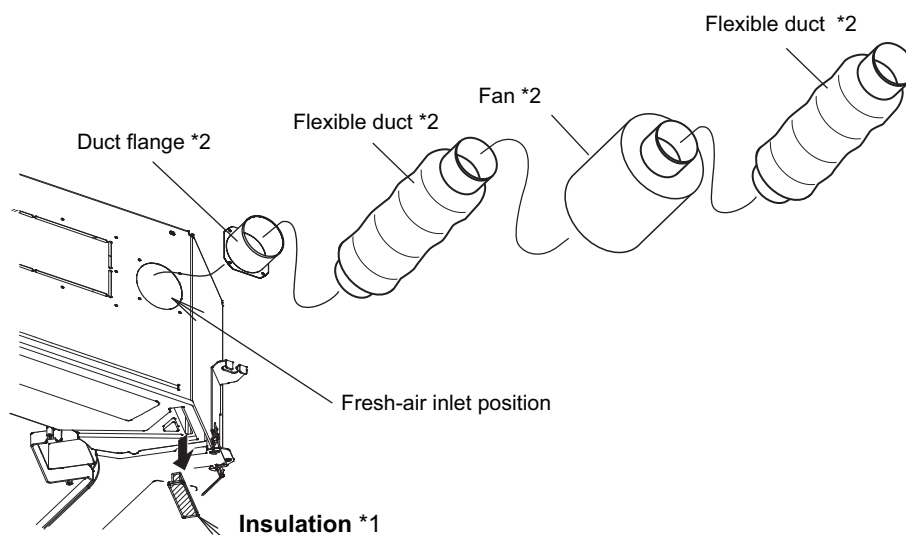
Fan speed	Airflow	
HIGH	m ³ /h	915
	l/s	254
	CFM	539
MED	m ³ /h	835
	l/s	232
	CFM	491
LOW	m ³ /h	785
	l/s	218
	CFM	462
QUIET	m ³ /h	680
	l/s	189
	CFM	400

5-3. Fresh-air characteristics

■ Airflow volume: static pressure of fresh-air intake characteristics



■ Installation



*1: In case of fresh-air intake, remove the insulation.

*2: Locally-purchased parts

For the fresh-air inlet position, refer to ["Dimensions"](#) on page 4.

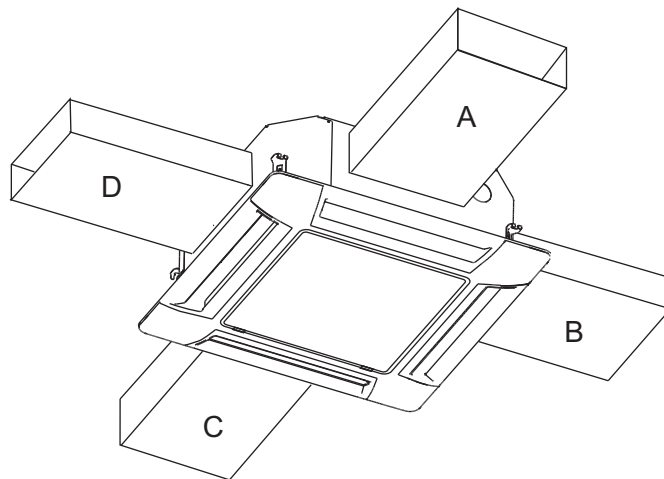
■ Air-outlet duct connection

● Precautions

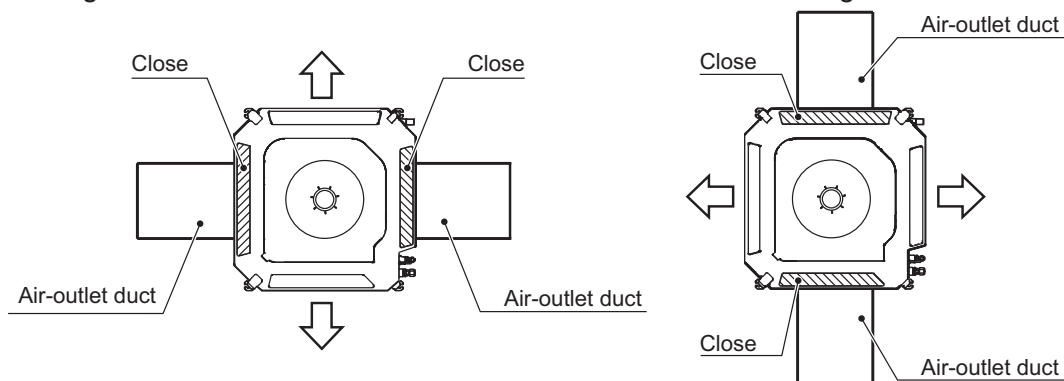
- Connect the air-outlet duct to maximum 2 directions among the 4-duct connecting directions.

⚠ CAUTION

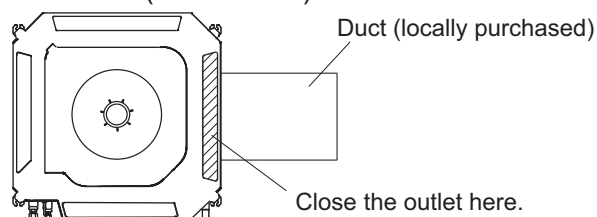
Do not connect ducts at 3 or more directions.



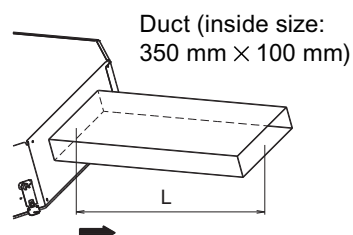
- When installing air-outlet duct in 2 directions, connect the ducts in a straight line.



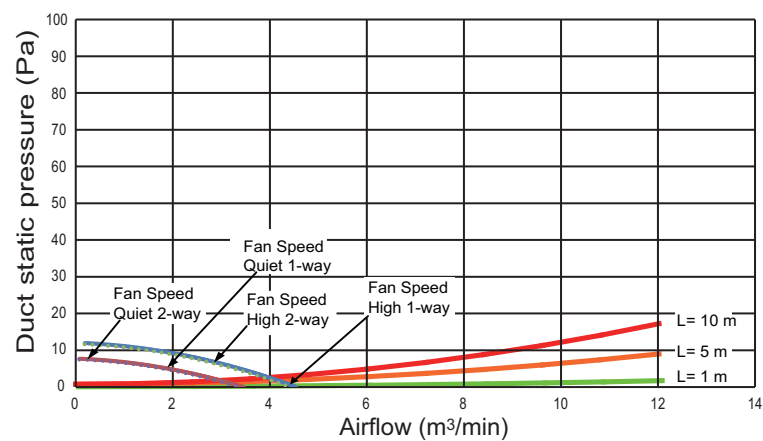
- Once the ducted direction is decided, be sure to close the outlet in the direction. Use optional Air Outlet Shutter Plate (UTR-YDZK) to close the outlet.



- The inside size of the duct is as follows:



● Models: AUXG18KRLB and AUXG22KRLB

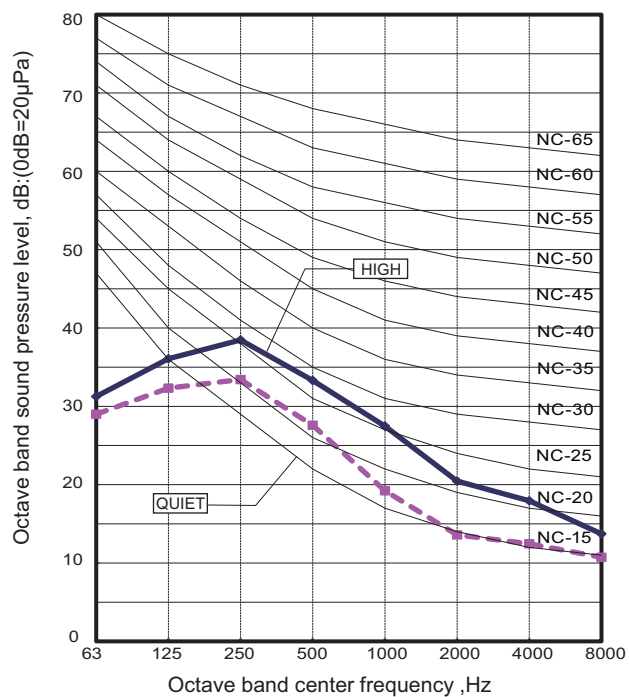


6. Operation noise (sound pressure)

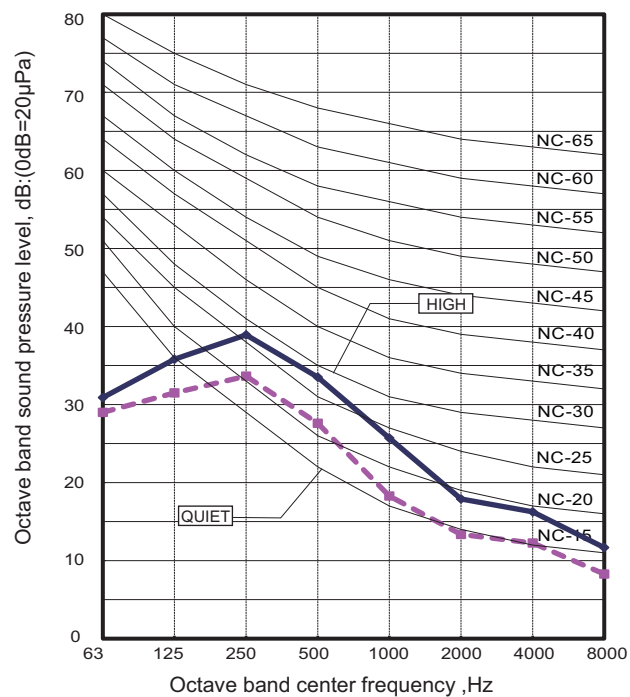
6-1. Noise level curve

■ Models: AUXG18KRLB and AUXG22KRLB

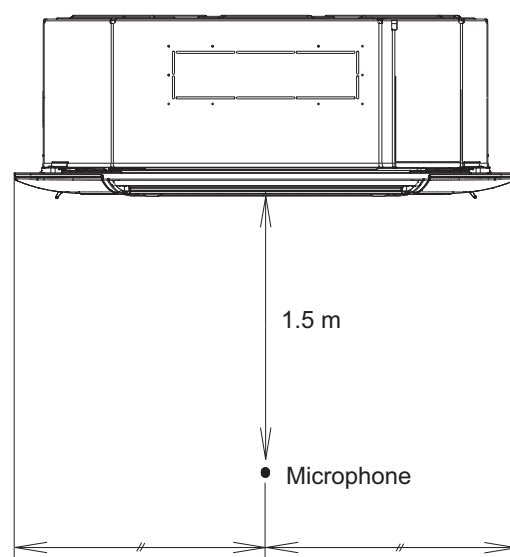
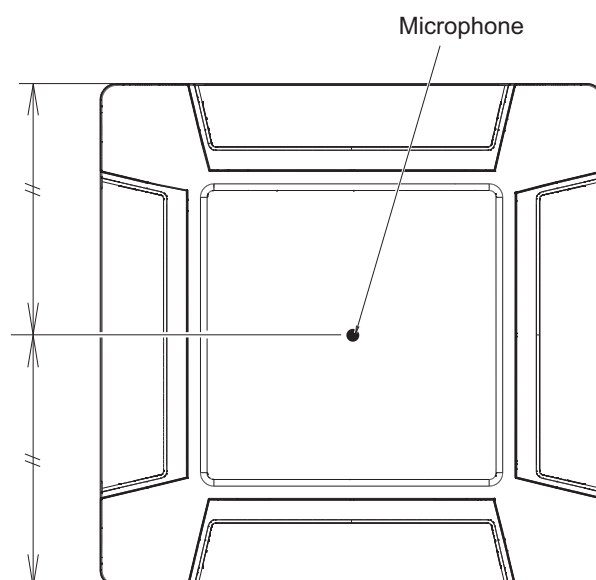
● Cooling



● Heating



6-2. Sound level check point



NOTE: Detailed shape of the actual indoor unit might be slightly different from the one illustrated above.

7. Safety devices

Type of protection	Protection form		Model	
			AUXG18KRLB	AUXG22KRLB
Circuit protection	Current fuse (PCB*)		250 V, 3.15 A	
Fan motor protection	Thermal protection program	Activate	125 ± 10 °C Fan motor stop	
		Reset	120 ± 10 °C Fan motor restart	

*: Printed Circuit Board

8. External input and output

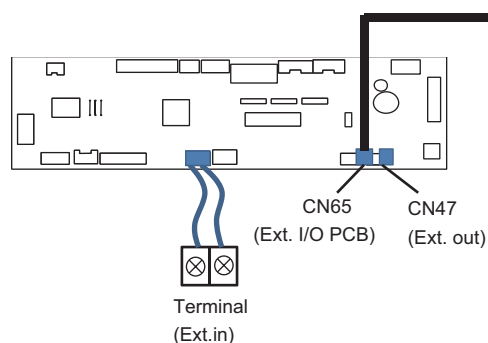


Fig. Indoor unit PCB

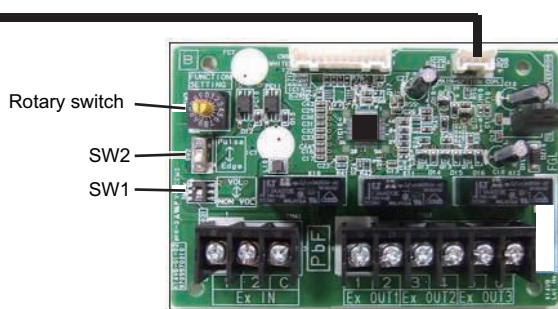


Fig. External Input and Output PCB

Connecting point		Input/Output	Function	Input select	Input signal
Indoor unit	Terminal	Input	Operation/Stop Forced stop	Dry contact	Edge
	CN47	Output	Operation/Stop	—	—
			Error status		
			Indoor unit fan operation status		
			External heater output		
External Input and Output PCB (UTY-XCSX)	Ex IN 1/2	Input	Operation/Stop	Dry contact/Apply voltage	Edge/Pulse
	Ex IN 1		Forced thermostat off		Edge
	Ex OUT 1 Ex OUT 2 Ex OUT 3	Output	Operation/Stop	—	—
			Error status		
			Indoor unit fan operation status		
			External heater output		

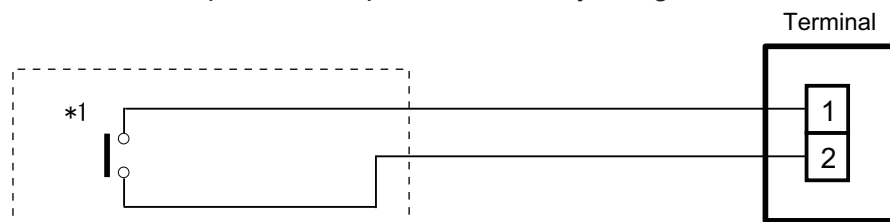
NOTE: For details of the switching function, refer to ["Setting of external input and output"](#) on page 25.

8-1. External input

- “Operation/Stop” mode or “Forced stop” mode can be selected with function setting of indoor unit.
- A twisted pair cable should be used. Maximum length of cable is 150 m.
- Use an external input and output cable with appropriate external dimension, depending on the number of cables to be installed.
- The wire connection should be separate from the power cable line.

Indoor unit

Indoor unit functions such as Operation/Stop can be done by using indoor unit terminal.



*1: The switch can be used on the following condition: DC 12 V to 24 V, 1 mA to 15 mA.

External Input and Output PCB

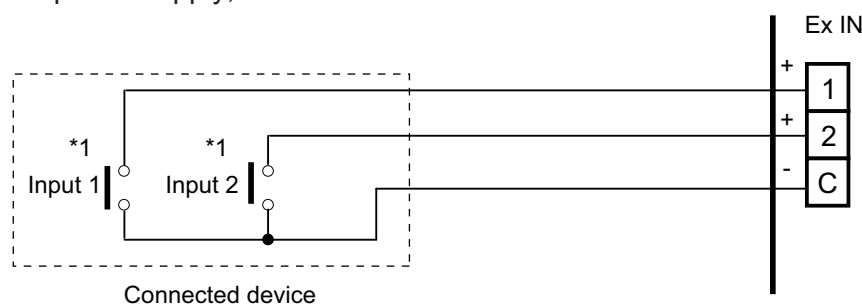
The indoor unit Operation/Stop can be set by using the input terminal on the PCB.

Input select

Use either one of these types of terminal according to the application. (Both types of terminal cannot be used simultaneously.)

– Dry contact

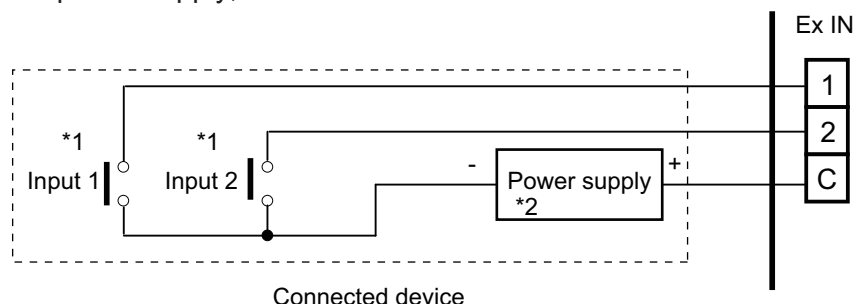
In case of internal power supply, set the slide switch of SW1 to “NON VOL” side.



*1: The switches can be used on the following condition: DC 12 V to 24 V, 1 mA to 15 mA.

– Apply voltage

In case of external power supply, set the slide switch of SW1 to “VOL” side.



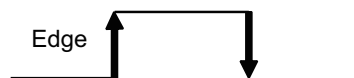
*1: The switches can be used on the following condition: DC 12 V to 24 V, 1 mA to 15 mA.

*2: Make the power supply DC 12 V to 24 V, 10 mA or more.

■ Input signal type

- **Indoor unit**

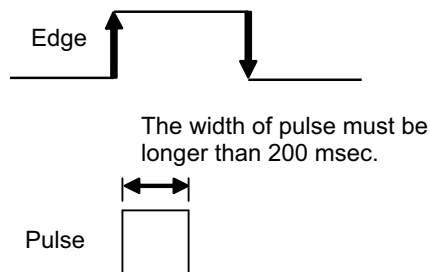
Input signal type is only "Edge".



- **External Input and Output PCB**

The input signal type can be selected.

Signal type (edge or pulse) can be switched by the DIP switch 2 (SW2) on the External Input and Output PCB.



NOTE: The input signal supports the following switch type:

- Edge: Alternate type switch
- Pulse: Momentary type switch

8-2. External output

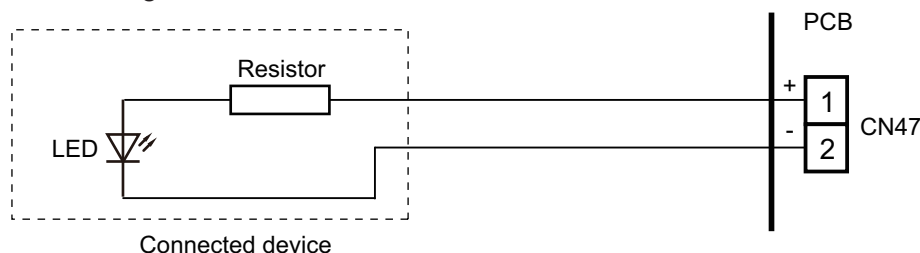
Use an external output cable with appropriate external dimension, depending on the number of cables to be installed.

Indoor unit

- A twisted pair cable (22 AWG) should be used. Maximum length of cable is 25 m.
- Output voltage: High DC 12 V $\pm$ 2 V, Low 0 V.
- Permissible current: 50 mA
- For details, refer to ["Setting of external input and output"](#) on page 25.

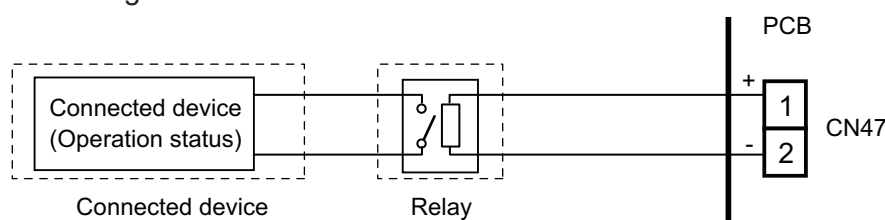
When indicator, etc. are connected directly

Example: Function setting number 60 is set to "00"



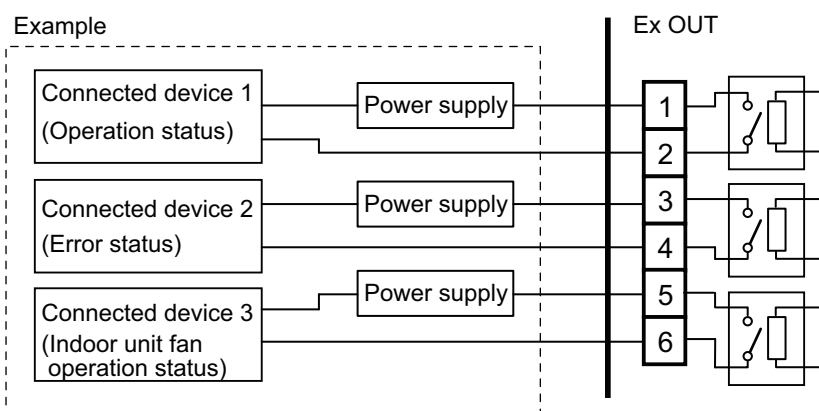
When connecting with a device equipped with a power supply

Example: Function setting number 60 is set to "00"



External Input and Output PCB

- A twisted pair cable (22 AWG) should be used.
- Permissible voltage and current: DC 5 V to 30 V/3 A, AC 30 V to 250 V/3 A
- For details, refer to ["Setting of external input and output"](#) on page 25.



8-3. Setting of external input and output

• Indoor unit

Input		
Connecting point	Function setting number 46	Function
Terminal	00	Operation/Stop mode 1
	01	(Setting prohibited)
	02	Forced stop mode
	03	Operation/Stop mode 2

Output		
Connecting point	Function setting number 60	Function
CN47	00	Operation/Stop
	01 to 08	(Setting prohibited)
	09	Error status
	10	Indoor unit fan operation status
	11	External heater output

• External Input and Output PCB

Switch setting		Input		Output		
Rotary switch	SW2	Ex IN 1	Ex IN 2	Ex OUT 1	Ex OUT 2	Ex OUT 3
1	Edge	Operation/Stop	Not available	Operation/Stop	Error status	Indoor unit fan operation status
	Pulse	Operation	Stop			
2	Edge*	Forced thermostat off	Not available	Error status	Indoor unit fan operation status	External heater output
3 to 9, A		(Setting prohibited)				
B		Forced thermostat off	Not available	Operation/Stop	Indoor unit fan operation status	External heater output
C		Forced thermostat off	Not available	Operation/Stop	Error status	External heater output
D		Forced thermostat off	Not available	Operation/Stop	Indoor unit fan operation status	Error status

NOTES:

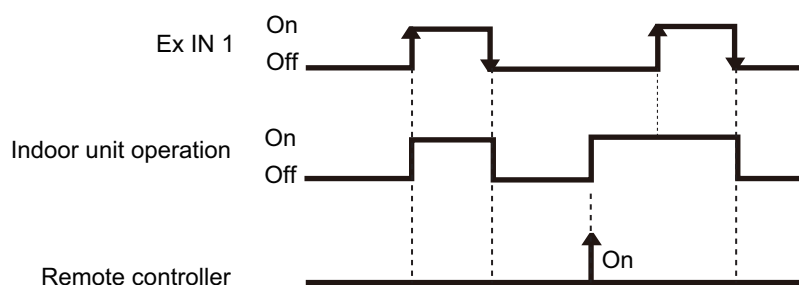
- When the rotary switch is selected to "1", the operation of the terminal input of the indoor unit and the External Input and Output PCB input are the same. The operation content depends on the setting of function setting number 46.
- *: The external input other than "Operation/Stop" is available only when the SW2 is set to "Edge".

8-4. Details of control input function

■ Operation/Stop mode 1

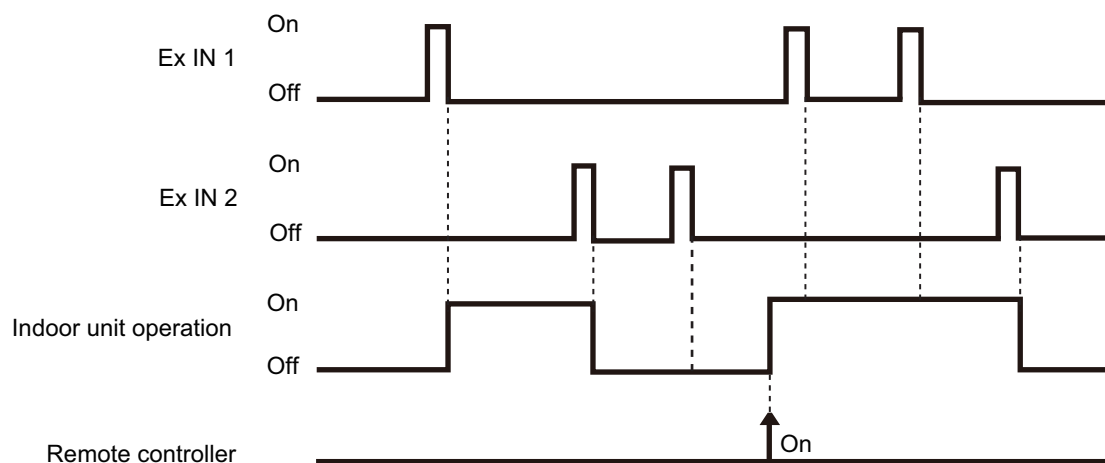
- In the case of "Edge" input

Function setting	External Input and Output PCB		External input		Input signal	Command
	Rotary switch	SW2				
46-00	—		Input of indoor unit	Terminal	Off → On	Operation
	—		Input of indoor unit	Terminal	On → Off	Stop
	1	Edge	External Input and Output PCB	Ex IN 1	Off → On	Operation
					On → Off	Stop



- In the case of "Pulse" input

Function setting	External Input and Output PCB		External input		Input signal	Command
	Rotary switch	SW2				
46-00	1	Pulse	External Input and Output PCB	Ex IN 1	Pulse	Operation
				Ex IN 2		Stop



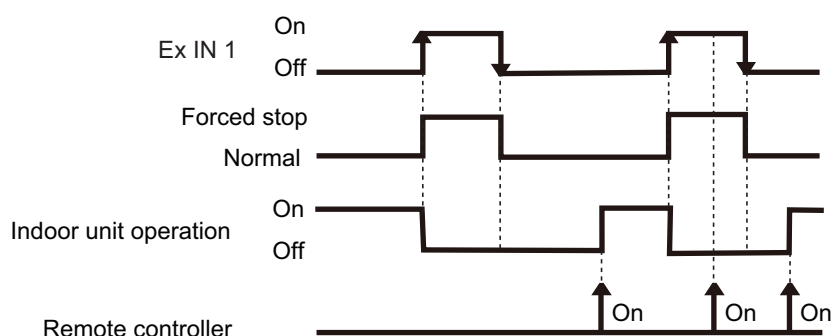
NOTES:

- The last command has priority.
- The indoor units within the same remote controller group operates in the same mode.

■ Forced stop

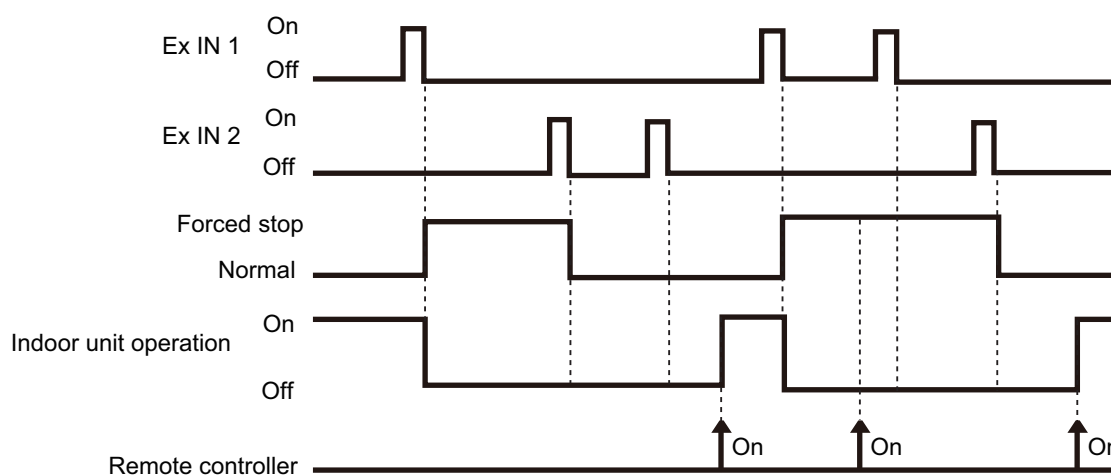
- In the case of "Edge" input

Function setting	External Input and Output PCB		External input		Input signal	Command
	Rotary switch	SW2				
46-02	—		Input of indoor unit	Terminal	Off → On	Forced stop (R.C. disabled)
					On → Off	Normal (R.C. enabled)
	1	Edge	External Input and Output PCB	Ex IN 1	Off → On	Forced stop (R.C. disabled)
					On → Off	Normal (R.C. enabled)



- In the case of "Pulse" input

Function setting	External Input and Output PCB		External input		Input signal	Command
	Rotary switch	SW2				
46-02	1	Pulse	External Input and Output PCB	Ex IN 1	Pulse	Forced stop (R.C. disabled)
				Ex IN 2		Normal (R.C. enabled)



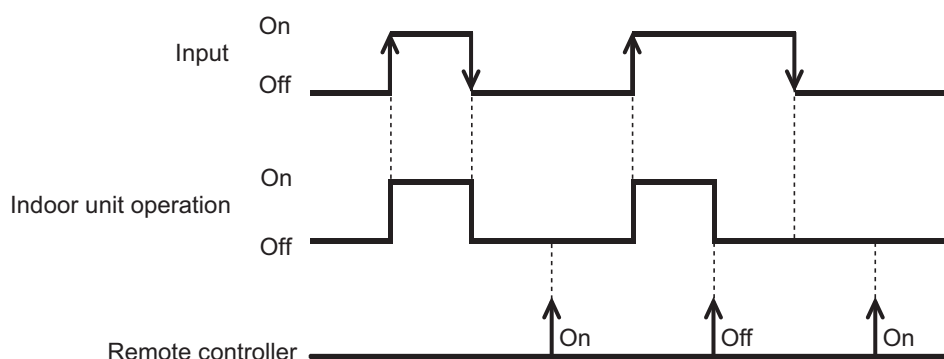
NOTES:

- When the forced stop is triggered, indoor unit stops and Operation/Stop operation by the remote controller is restricted.
- When forced stop function is used with forming a remote controller group, connect the same equipment to each indoor unit within the group.

■ Operation/Stop mode 2

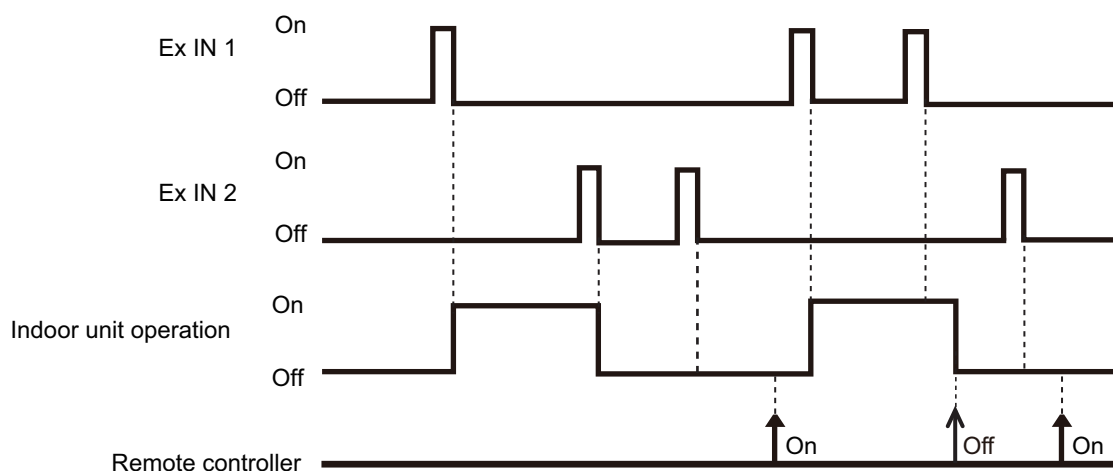
- In the case of "Edge" input

Function setting	External Input and Output PCB		External input		Input signal	Command
	Rotary switch	SW2				
46-03	—		Input of indoor unit	Terminal	Off → On	Operation (R.C. enabled)
					On → Off	Stop (R.C. disabled)
	1	Edge	External Input and Output PCB	Ex IN 1	Off → On	Operation (R.C. enabled)
					On → Off	Stop (R.C. disabled)



- In the case of "Pulse" input

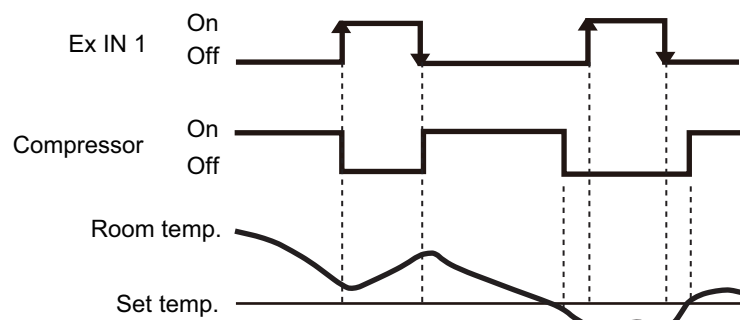
Function setting	External Input and Output PCB		External input		Input signal	Command
	Rotary switch	SW2				
46-03	1	Pulse	External Input and Output PCB	Ex IN 1	Pulse	Operation (R.C. enabled)
				Ex IN 2		Stop (R.C. disabled)



NOTE: When "Operation/Stop" mode 2 function is used with forming a remote controller group, connect the same equipment to each indoor unit within the group.

■ Forced thermostat off

External Input and Output PCB	External input		Input signal	Command
Rotary switch				
2, B, C, D	External Input and Output PCB	Ex IN 1	Off → On	Thermostat off
			On → Off	Normal operation

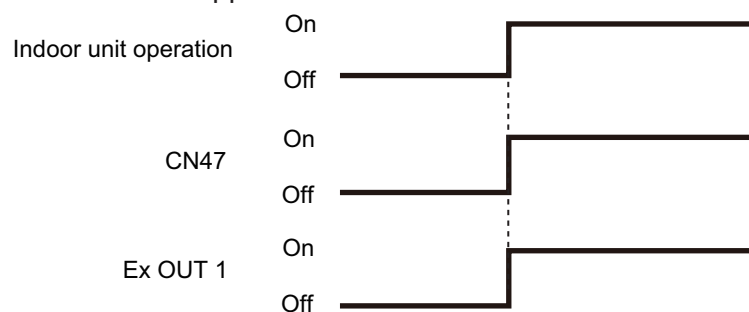


8-5. Details of control output function

■ Operation status

Function setting	External Input and Output PCB	External output		Output signal	Status
	Rotary switch				
60-00	—	Output of indoor unit	CN47	Off → On	Operation
				On → Off	Stop
—	1, B, C, D	External Input and Output PCB	Ex OUT 1	Off → On	Operation
				On → Off	Stop

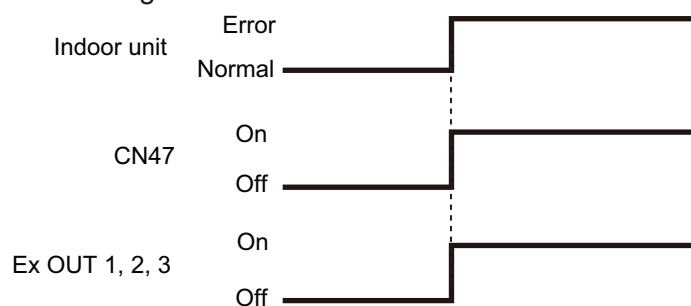
The output is low when the unit is stopped.



■ Error status

Function setting	External Input and Output PCB	External output		Output signal	Status
	Rotary switch				
60-09	—	Output of indoor unit	CN47	Off → On	Error
				On → Off	Normal
—	2	External Input and Output PCB	Ex OUT 1	Off → On	Error
				On → Off	Normal
—	1, C	External Input and Output PCB	Ex OUT 2	Off → On	Error
				On → Off	Normal
—	D	External Input and Output PCB	Ex OUT 3	Off → On	Error
				On → Off	Normal

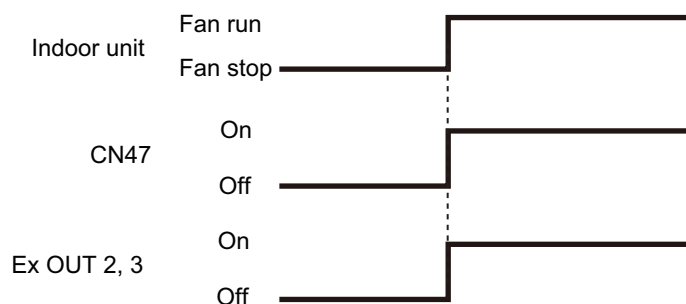
The output is on when an error is generated for the indoor unit.



Indoor unit fan operation status

Function setting	External Input and Output PCB	External output		Output signal	Status
	Rotary switch				
60-10	—	Output of indoor unit	CN47	Off → On	Fan run
				On → Off	Fan stop
—	2, B, D	External Input and Output PCB	Ex OUT 2	Off → On	Fan run
				On → Off	Fan stop
—	1	External Input and Output PCB	Ex OUT 3	Off → On	Fan run
				On → Off	Fan stop

Output signal	Condition
On	The indoor unit fan is operating.
Off	The fan is stopped or during cold air prevention. During thermostat off when in dry mode operation.



External heater output

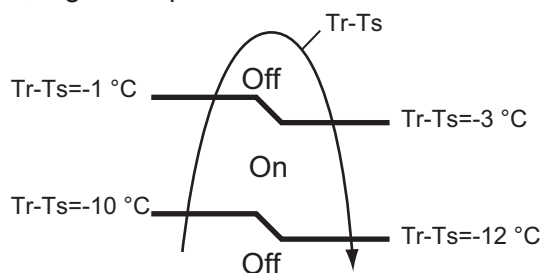
Function setting	External Input and Output PCB	External output		Output signal	Control
	Rotary switch				
60-11	—	Output of indoor unit	CN47	Off → On	Heater on
				On → Off	Heater off
—	2, B, C	External Input and Output PCB	Ex OUT 3	Off → On	Heater on
				On → Off	Heater off

Output signal	Condition
Off → On	Heater turns on as shown in diagram of heating temperature
On → Off	Heater turns off as shown in diagram of heating temperature • Other than Heating mode • Error occurred • Forced thermo off • Fan stop protection

Specifications of the signal output performance are as shown as follows:

Example: When set temperature (T_s) is set at 22°C;

- And room temperature (T_r) increase above 12°C, signal output is on.
- And T_r increase above 21°C, signal output is off.
- And T_r decrease below 19°C, signal output is on.
- And T_r decrease below 10°C, signal output is off.



The output also turns off in defrost operation.

9. Function settings

To adjust the functions of this product according to the installation environment, various types of function settings are available.

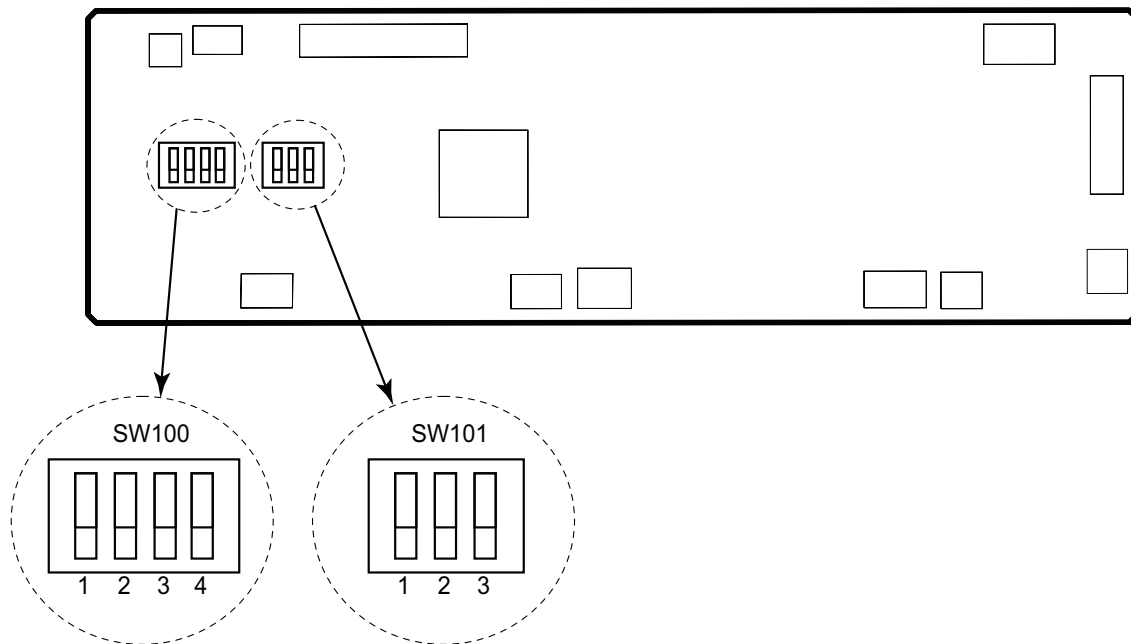
NOTE: Incorrect settings can cause a product malfunction.

9-1. Function settings on indoor unit

By using some components on the PCB, you can change the function settings.

■ Component location

Components on the indoor unit main PCB used for the function settings are located as shown in the following figure.



■ DIP switch setting

• SW100: Remote controller address setting

NOTE: Because this setting is normally done automatically when 2-core wired remote controller is installed, setting is unnecessary.

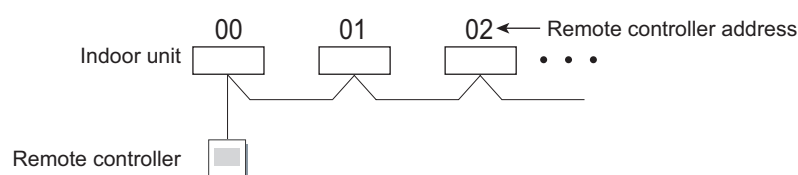
Multiple indoor units can be operated by using one wired remote controller.

Set the unit number of each indoor unit.

Remote controller address	DIP switch number				Factory setting
	1	2	3	4	
00	OFF	OFF	OFF	OFF	◆
01	ON	OFF	OFF	OFF	
02	OFF	ON	OFF	OFF	
03	ON	ON	OFF	OFF	
04	OFF	OFF	ON	OFF	
05	ON	OFF	ON	OFF	
06	OFF	ON	ON	OFF	
07	ON	ON	ON	OFF	
08	OFF	OFF	OFF	ON	
09	ON	OFF	OFF	ON	
10	OFF	ON	OFF	ON	
11	ON	ON	OFF	ON	
12	OFF	OFF	ON	ON	
13	ON	OFF	ON	ON	
14	OFF	ON	ON	ON	
15	ON	ON	ON	ON	

NOTES:

- When connecting Polar 3-core wired remote controller, set the remote controller address in the order of 0, 1, 2,, and 15.
- When different type of indoor units (such as wall-mounted type and cassette type, cassette type and duct type, or other combinations) are connected using group control system, some functions may no longer be available.



• SW101: Setting change prohibited

9-2. Function settings by using remote controller

Some function settings can be changed on the remote controller. After confirming the setting procedure and the content of each function setting, select appropriate functions for your installation environment.

■ Setting procedure by using remote controller

Remote controller is not attached for this product. For details of the installing remote controller, refer to following information.

- Overview information: Operating manual of the remote controller
- Setting procedure: Installation manual of the remote controller

■ Contents of function setting

Each function setting listed in this section is adjustable in accordance with the installation environment.

NOTE: Setting will not be changed if invalid numbers or setting values are selected.

● Function setting list

	Function no.	Functions
1)	11	Filter sign
2)	20	Ceiling height
3)	22	Outlet directions
4)	23	Vertical airflow direction range control
5)	30/31	Room temperature control for indoor unit sensor
6)	35/36	Room temperature control for wired remote controller sensor
7)	40	Auto restart
8)	42	Room temperature sensor switching
9)	44	Remote controller custom code
10)	46	External input control
11)	48	Room temperature sensor switching (Aux.)
12)	49	Indoor unit fan control for energy saving for cooling
13)	60	Switching functions for external output terminal

1) Filter sign

Select appropriate intervals for displaying the filter sign on the indoor unit according to the estimated amount of dust in the air of the room.

If the indication is not required, select "No indication" (03).

Function number	Setting value	Setting description	Factory setting
11	00	Standard (2,500 hours)	
	01	Long interval (4,400 hours)	
	02	Short interval (1,250 hours)	
	03	No indication	◆

2) Ceiling height

Select the appropriate ceiling height according to the place of installation.

Function number	Setting value	Setting description	Factory setting
20	00	Standard	◆
	01	High ceiling	
	02	Low ceiling	

For the specific height for each setting value, refer to "Installation space" in Chapter 2. **"Dimensions"** on page 4.

In case of cassette type models:

The ceiling height values are for the 4-way outlet. Do not change this setting in the 3-way outlet mode.

3) Outlet directions

Select the appropriate number of outlet directions according to the installation conditions.

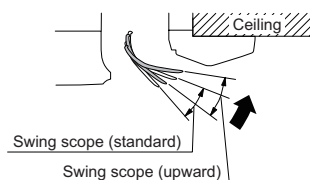
Function number	Setting value	Setting description	Factory setting
22	00	4-way	◆
	01	3-way	

4) Vertical airflow direction range control

To prevent draft, change the setting to "Upward" (01).

Note that the airflow in certain usage conditions may leave the ceiling dirty. In such cases, the use of the optional Panel Spacer is recommended.

Function number	Setting value	Setting description	Factory setting
23	00	Standard	◆
	01	Upward	



5) Room temperature control for indoor unit sensor

Depending on the installed environment, correction of the room temperature sensor may be required. Select the appropriate control setting according to the installed environment.

The temperature of the room temperature sensor is corrected as follows:

Corrected temp. = Temp. of the room temp. sensor - Correction temp. value

Example of correction:

When the temperature of the room temp. sensor is 26°C and the setting value is "03" (-1.0°C), corrected temp. will be 27°C (26°C - [-1.0°C]).

The temperature correction values show the difference from the Standard setting "00" (manufacturer's recommended value).

Function number		Setting value	Setting description	Factory setting
30 (For cooling)	31 (For heating)	00	Standard setting	♦
		01	No correction 0.0 °C	
		02	-0.5 °C	More cooling Less heating
		03	-1.0 °C	
		04	-1.5 °C	
		05	-2.0 °C	
		06	-2.5 °C	
		07	-3.0 °C	
		08	-3.5 °C	
		09	-4.0 °C	
		10	+0.5 °C	Less cooling More heating
		11	+1.0 °C	
		12	+1.5 °C	
		13	+2.0 °C	
		14	+2.5 °C	
		15	+3.0 °C	
		16	+3.5 °C	
		17	+4.0 °C	

6) Room temperature control for wired remote controller sensor

Depending on the installed environment, correction of the wire remote temperature sensor may be required. Select the appropriate control setting according to the installed environment.

To change this setting, set Function 42 to Both "01".

Ensure that the Thermo Sensor icon is displayed on the remote controller screen.

Function number		Setting value	Setting description	Factory setting
35 (For cooling)	36 (For heating)	00	Standard setting	◆
		01	No correction 0.0°C	
		02	-0.5 °C	More cooling Less heating
		03	-1.0 °C	
		04	-1.5 °C	
		05	-2.0 °C	
		06	-2.5 °C	
		07	-3.0 °C	
		08	-3.5 °C	
		09	-4.0 °C	
		10	+0.5 °C	Less cooling More heating
		11	+1.0 °C	
		12	+1.5 °C	
		13	+2.0 °C	
		14	+2.5 °C	
		15	+3.0 °C	
		16	+3.5 °C	
		17	+4.0 °C	

7) Auto restart

Enables or disables automatic restart after a power interruption.

Function number	Setting value	Setting description	Factory setting
40	00	Enable	◆
	01	Disable	

NOTE: Auto restart is an emergency function such as for power outage etc. Do not attempt to use this function in normal operation. Be sure to operate the unit by remote controller or external device.

8) Room temperature sensor switching

When using the wired remote controller temperature sensor, change the setting to "Both" (01).

Function number	Setting value	Setting description	Factory setting
42	00	Indoor unit	◆
	01	Both	

00: Sensor on the indoor unit is active.

01: Sensors on both indoor unit and wired remote controller are active.

NOTE: Remote controller sensor must be turned on by using the remote controller.

9) Remote controller custom code

(Only for wireless remote controller)

The indoor unit custom code can be changed. Select the appropriate custom code.

Function number	Setting value	Setting description	Factory setting
44	00	A	◆
	01	B	
	02	C	
	03	D	

10) External input control

"Operation/Stop" mode or "Forced stop" mode can be selected.

Function number	Setting value	Setting description	Factory setting
46	00	Operation/Stop mode 1 (Remote controller enabled)	◆
	01	(Setting prohibited)	
	02	Forced stop mode	
	03	Operation/Stop mode 2 (Remote controller disabled)	

11) Room temperature sensor switching (Aux.)

To use the temperature sensor on the wired remote controller only, change the setting to "Wired remote controller" (01).

This function will only work if the function setting 42 is set at "Both" (01).

When the setting value is set to "Both" (00), more suitable control of the room temperature is possible by setting function setting 30 and 31 too.

Function number	Setting value	Setting description	Factory setting
48	00	Both	◆
	01	Wired remote controller	

12) Indoor unit fan control for energy saving for cooling

Enables or disables the power-saving function by controlling the indoor unit fan rotation when the outdoor unit is stopped during cooling operation.

Function number	Setting value	Setting description	Factory setting
49	00	Disable	
	01	Enable	
	02	Remote controller	◆

00: When the outdoor unit is stopped, the indoor unit fan operates continuously following the setting on the remote controller.

01: When the outdoor unit is stopped, the indoor unit fan operates intermittently at a very low speed.

02: Enable or disable this function by remote controller setting.

NOTE: Set to "00" or "01" when connecting a remote controller that cannot set the Fan control for energy saving function or connecting a network converter. To confirm if the remote controller has this setting, refer to the operating manual of each remote controller.

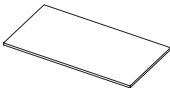
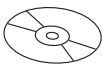
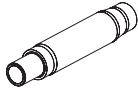
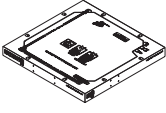
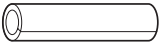
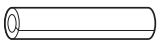
13) Switching functions for external output terminal

Functions of the external output terminal can be switched. For details, refer to “External input and output”.

Function number	Setting value	Setting description	Factory setting
60	00	Operation status	◆
	01—08	(Setting prohibited)	
	09	Error status	
	10	Indoor unit fan operation status	
	11	External heater	

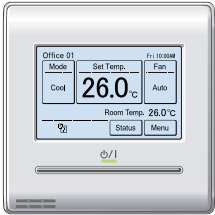
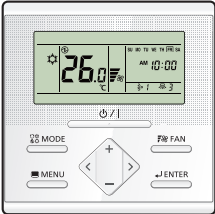
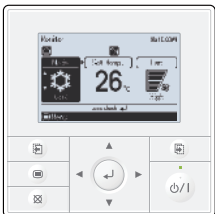
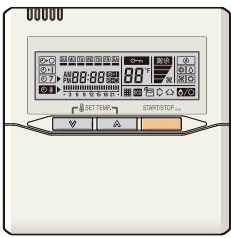
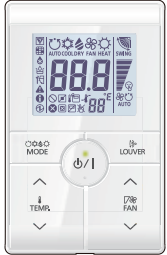
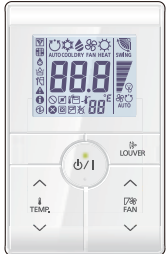
10. Accessories

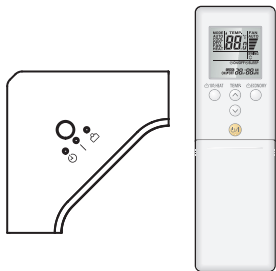
10-1. Models: AUXG18KRLB and AUXG22KRLB

Part name	Exterior	Q'ty	Part name	Exterior	Q'ty
Operating manual		1	Insulation		1
Operating manual (CD-ROM)		1	Drain hose		1
Installation manual		1	Hose band		1
Template (Carton top)		1	Drain hose heat insulation		1
Washer		8	Cable tie (large)		4
Coupler heat insulation (large)		1	Cable tie (small)		2
Coupler heat insulation (small)		1			

11. Optional parts

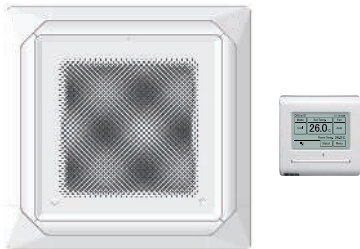
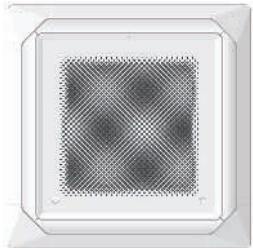
11-1. Controllers

Exterior	Part name	Model name	Summary
	Wired Remote Controller	UTY-RNRYZ*	Easy finger touch operation with LCD panel. Backlit LCD enables easy operation in a dark room. Wire type: Non-polar 2-wire
	Wired Remote Controller	UTY-RLRY	High visibility and easy operation. Room temperature can be accurately controlled using the thermo sensor. Wire type: Non-polar 2-wire
	Wired Remote Controller	UTY-RVNYM	Large and full-dot liquid crystal screen, wide and large keys easy to press, user-intuitive arrow key. Wire type: Polar 3-wire
	Wired Remote Controller	UTY-RNNYM	Room temperature can be controlled by detecting the temperature accurately with thermo sensor. Wire type: Polar 3-wire
	Simple Remote Controller	UTY-RSRY	Compact remote controller concentrates on the basic functions such as Start/Stop, fan control, temperature setting, and operation mode. Wire type: Non-polar 2-wire
	Simple Remote Controller	UTY-RHRY	Compact remote controller concentrates on the basic functions such as Start/Stop, fan control, and temperature setting. Wire type: Non-polar 2-wire
	Simple Remote Controller	UTY-RSNYM	Compact remote controller concentrates on the basic functions such as Start/Stop, fan control, temperature setting, and operation mode. Wire type: Polar 3-wire

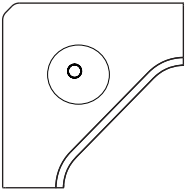
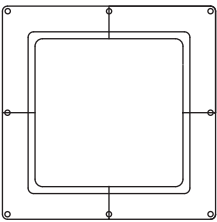
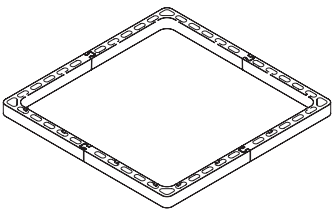
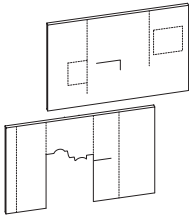
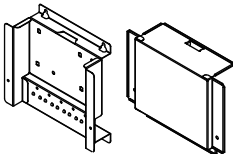
Exterior	Part name	Model name	Summary
	IR Receiver Kit with Wireless Remote Controller	UTY-LBTYC	Unit control is performed by Wireless Remote Controller.

NOTE: Available functions may differ by the remote controller. For details, refer to the operation manual.

11-2. Cassette grille

Exterior	Part name	Model name	Summary
	Cassette Grille	UTG-UKYA-W	This cassette grille to blow airflow in 360° direction by unique seamless airflow louver design. Wired remote controller (UTY-RNRYZ*) is included.
	Cassette Grille	UTG-UKYC-W	This cassette grille to blow airflow in 360° direction by unique seamless airflow louver design.
	Cassette Grille	UTG-UKYA-B	This cassette grille to blow airflow in 360° direction by unique seamless airflow louver design. Black color model.

11-3. Others

Exterior	Part name	Model name	Summary
	Human Sensor Kit	UTY-SHZXC	For circular flow cassette type.
	External Connect Kit	UTY-XWZXZG	Use to connect with various peripheral devices and air conditioner PCB. For control output port. Connecting point: CN47 on Main PCB
	Air Outlet Shutter Plate	UTR-YDZK	Installed at the air outlet when 3-directions mode is performed.
	Wide Panel	UTG-AKXA-W	Hides the gap between the ceiling hole and the cassette grille.
	Panel Spacer	UTG-BKXA-W	If there is not enough height in the ceiling space, by inserting this spacer between the cassette grille and the ceiling surface, the height of the unit body goes into the ceiling space become 50-mm lower.
	Fresh Air Intake Kit	UTZ-VXRA	By attaching Fresh Air Intake Kit to the indoor unit, it can be taken in fresh air of up to 10% of "high" air volume of the indoor unit.
	Insulation Kit for High Humidity	UTZ-KXRA	Install when the under-roof condition is expected to be the humidity of over 80% and the temperature of over 30 °C.
	External Input and Output PCB	UTY-XCSX	Use to connect with external devices and air conditioner PCB. Optional External Connect Kit is necessary for installation. Connecting point: CN65 on Main PCB
	External Input and Output PCB Box	UTZ-GXRA	For installing the External input and output PCB.

Exterior	Part name	Model name	Summary
	WLAN Adapter	UTY-TFSXZ1	Remotely manage an air conditioning system using mobile devices such as smartphones and tablets. For connection indoor unit with UART interface. Appropriate application for each region is required to use this option. For details, contact FGL sales company. Connecting point: CN65 on Main PCB
	Modbus Converter	UTY-VMSX	For connection between indoor unit with UART interface and a Modbus open network. Connecting point: CN65 on Main PCB
	KNX Converter	UTY-VKSX	For connection between indoor unit with UART interface and a KNX open network. Connecting point: CN65 on Main PCB
	Network Converter	UTY-VTGX	This converter is required when connecting single split system to VRF network system.
	Network Converter (AC power supply)	UTY-VTGXV	This converter is required when connecting single split system to VRF network system.
	External Switch Controller	UTY-TERX	Air conditioner switching can be controlled by connecting other external sensor switches. Use the terminal for wired remote controller.

NOTE: Combined use of following optional parts and WLAN Adapter (UTY-TFSXZ1) is not allowed.

- External Input and Output PCB (UTY-XCSX)
- Modbus Converter
- KNX Converter

Part 2. OUTDOOR UNIT

SINGLE TYPE:

AOEG18KATA

AOEG22KATA

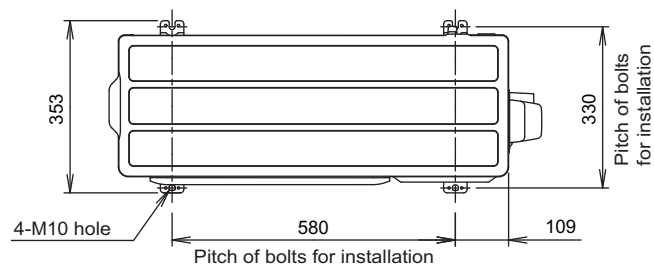
1. Specifications

Type				Inverter heat pump		
Model name				AOEG18KATA	AOEG22KATA	
Power supply				230 V ~ 50 Hz		
Available voltage range				198—264 V		
Starting current			A	7.7	8.5	
Fan	Airflow rate	Cooling	m³/h	1,710	2,240	
		Heating		1,840	2,240	
	Type × Q'ty			Propeller fan × 1		
Motor output		W	23	49		
Sound pressure level *1		Cooling	51	52		
		Heating	52	53		
Sound power level		Cooling	63	64		
		Heating	64	65		
Heat exchanger type		Dimensions (H × W × D)	mm	Main 1: 504 × 881 × 18.19 Main 2: 504 × 851 × 18.19	Main 1: 588 × 881 × 18.19 Main 2: 588 × 851 × 18.19	
		Fin pitch		Main 1: 1.3 Main 1: 1.3		
		Rows × Stages		Main 1: 1 × 24 Main 2: 1 × 24	Main 1: 1 × 28 Main 2: 1 × 28	
		Pipe type		Copper tube		
		Fin type	Type (Material)	Aluminum		
				PC fin		
Compressor	Type × Q'ty	W	DC rotary × 1		DC twin rotary × 1	
	Motor output		900			
Refrigerant		Type (Global warming potential)		R32 (675)		
		Charge	g	900	1,100	
Refrigerant oil		Type		RB68A	FW68S	
		Amount	cm³	340	350	
Enclosure		Material		Steel sheet		
		Color		Beige Approximate color of Munsell 10YR 7.5/1.0		
Dimensions (H × W × D)	Net		mm	542 × 799 × 290	632 × 799 × 290	
	Gross			602 × 940 × 375	692 × 940 × 375	
Weight	Net		kg	33	36	
	Gross			36	40	
Connection pipe		Size	mm (in)	Ø 6.35 (Ø 1/4)		
		Liquid		Ø 12.70 (Ø 1/2)		
		Gas				
		Method			Flare	
		Pre-charge length		m	15	
Max. length		20	25			
Max. height difference		15	20			
Operation range		Cooling	°C	-10 to 46		
		Heating		-15 to 24		
Drain hose		Material		PP		
		Size		Ø 13.0 (I. D.), Ø 16.0 to Ø 16.8 (O. D.)		
NOTES:						
- Specifications are based on the following conditions: - Cooling: Indoor temperature of 27 °CDB/19 °CWB, and outdoor temperature of 35 °CDB/24 °CWB. - Heating: Indoor temperature of 20 °CDB/15 °CWB, and outdoor temperature of 7 °CDB/6 °CWB. - Pipe length: 5.0 m, Height difference: 0 m (Between outdoor unit and indoor unit.). - Protective function might work when using it outside the operation range. *1: Sound pressure level - Measured values in manufacturer's anechoic chamber. - Because of the surrounding sound environment, the sound levels measured in actual installation conditions might be higher than the specified values here.						

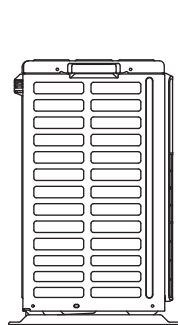
2. Dimensions

2-1. Model: AOEG18KATA

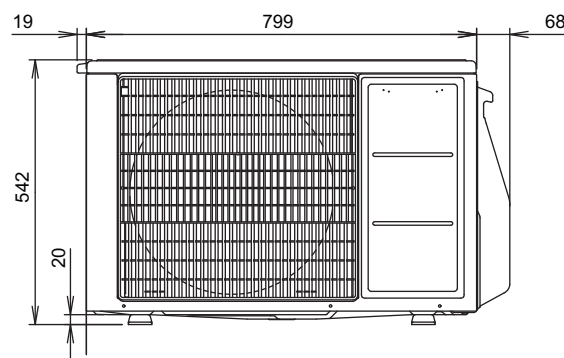
Unit: mm



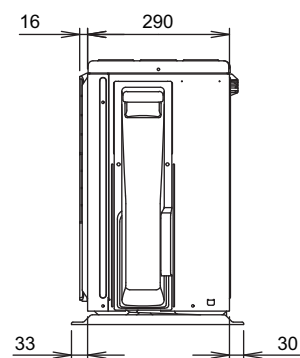
Top view



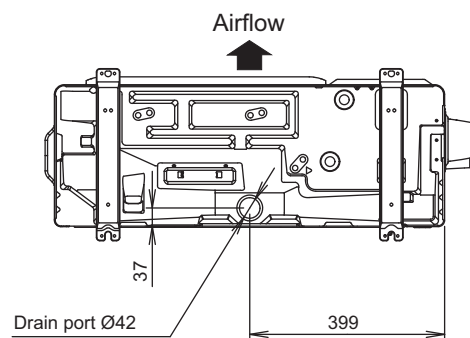
Side view



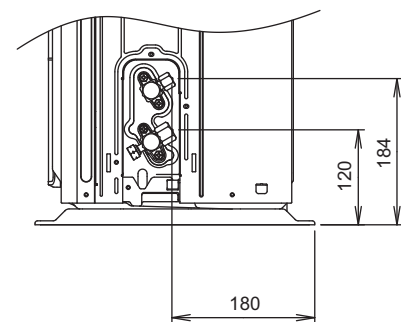
Front view



Side view



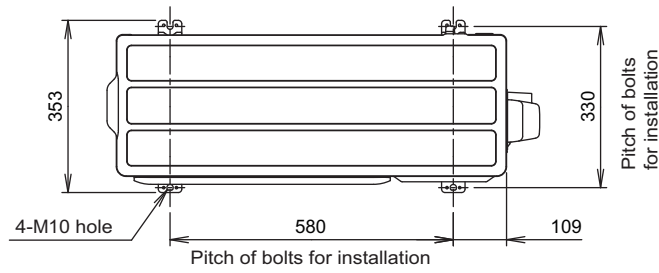
Bottom view



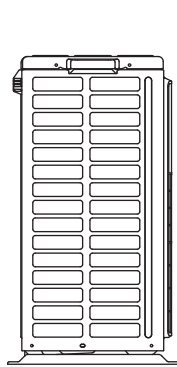
Side view (Valve part)

2-2. Model: AOEG22KATA

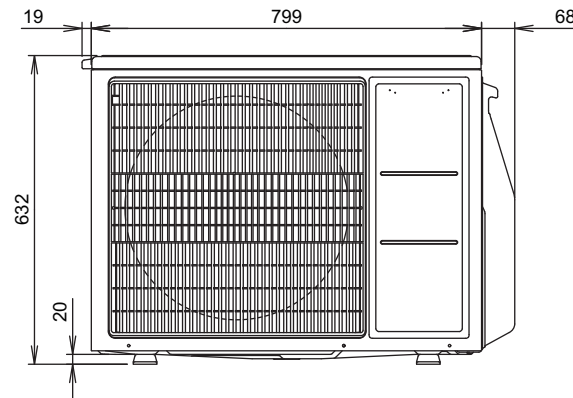
Unit: mm

OUTDOOR UNIT
AOEG18, 22KATAOUTDOOR UNIT
AOEG18, 22KATA

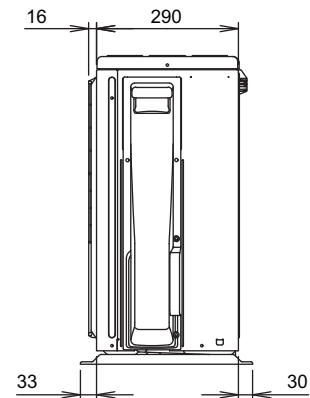
Top view



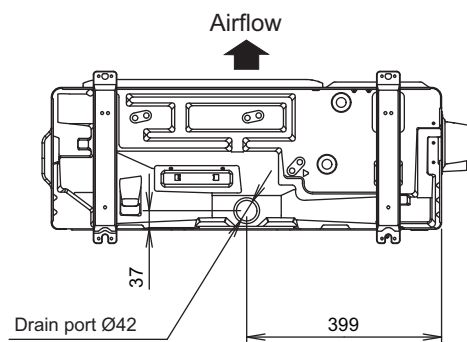
Side view



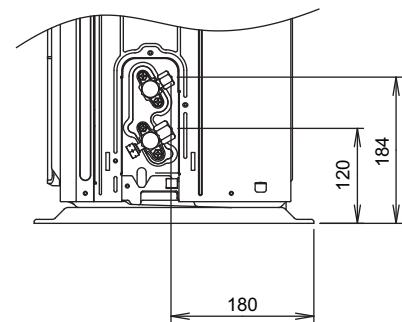
Front view



Side view



Bottom view



Side view (Valve part)

3. Installation space

3-1. Models: AUXG18KRLB and AUXG22KRLB

■ Space requirement

Provide sufficient installation space for product safety.

⚠ CAUTION

Keep the space shown in the installation examples.

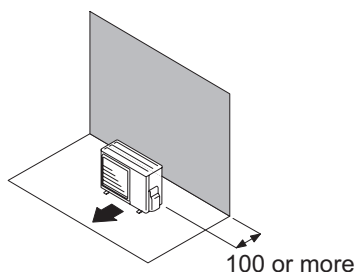
If the installation is not performed accordingly, it could cause a short circuit and result in a lack of operating performance.

● Single outdoor unit installation

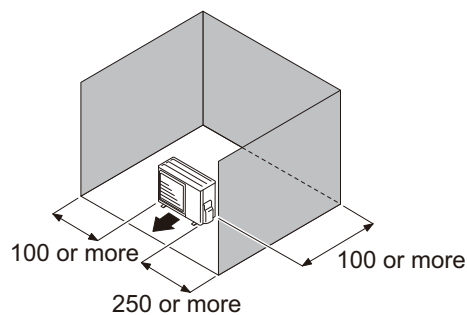
- When the upper space is open:

Unit: mm

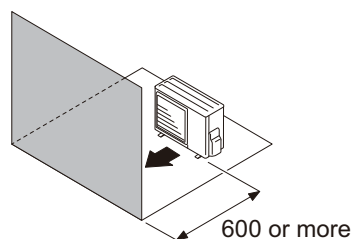
Obstacles at rear only



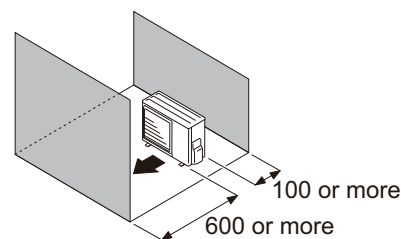
Obstacles at rear and sides



Obstacles at front



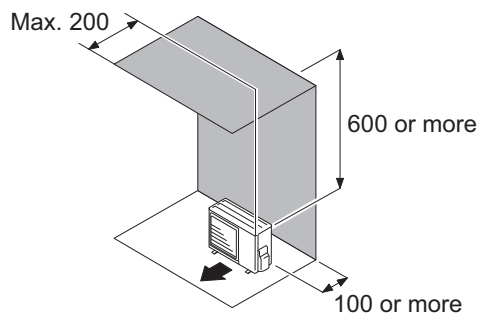
Obstacles at front and rear



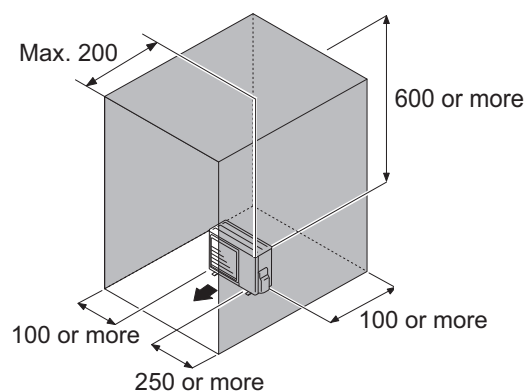
- When an obstruction in the upper space:

Unit: mm

Obstacles at rear and above



Obstacles at rear, sides, and above



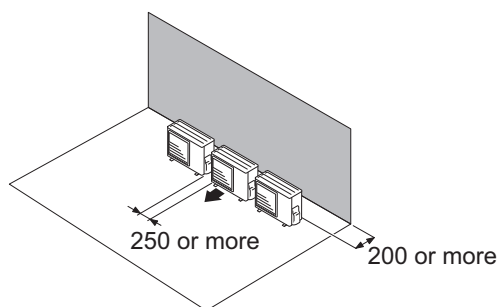
● Multiple outdoor unit installation

- Provide at least 250 mm of space between the outdoor units if multiple units are installed.
- When routing the piping from the side of an outdoor unit, provide space for piping.
- No more than 3 units must be installed side by side.
When 4 units or more are arranged in a line, provide the space as shown in the following example **“When an obstruction in the upper space:”**.

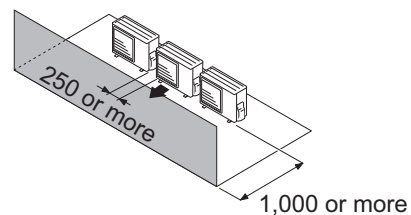
- **When the upper space is open:**

Unit: mm

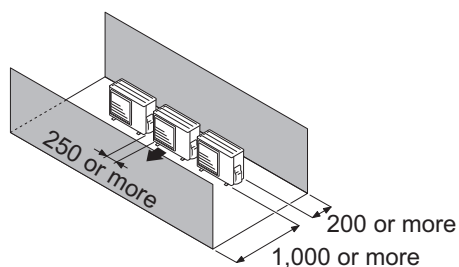
Obstacles at rear only



Obstacles at front only



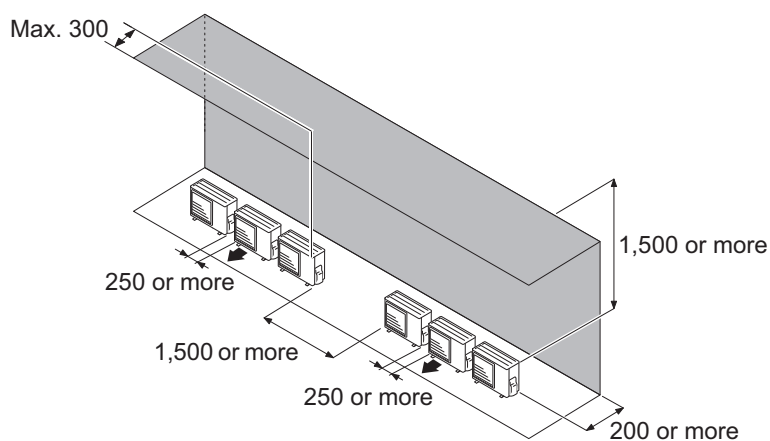
Obstacles at front and rear



- **When an obstruction in the upper space:**

Unit: mm

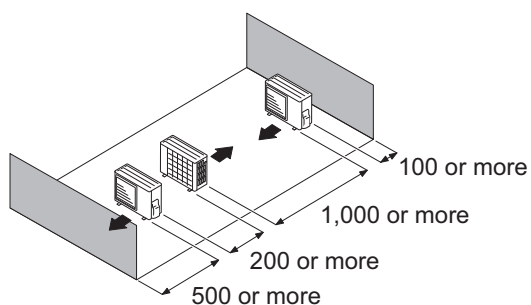
Obstacles at rear and above.



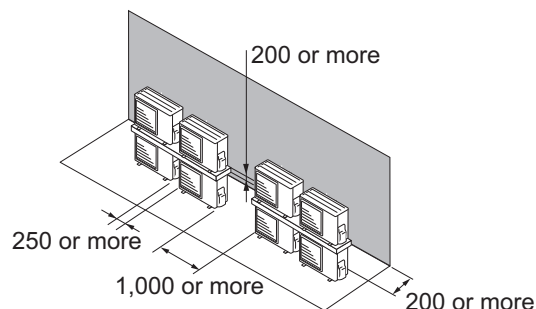
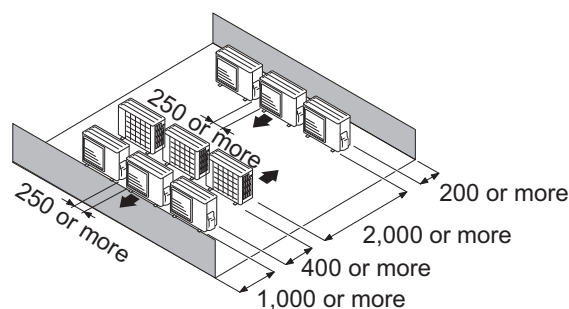
● Outdoor units installation in multi-row

Unit: mm

Single parallel unit arrangement



Multiple parallel unit arrangement

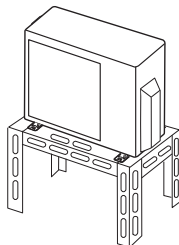


NOTES:

- If the space is larger than stated above, the condition will be the same as when there is no obstacle.
- When installing the outdoor unit, be sure to open the front and left side to obtain better operation efficiency.

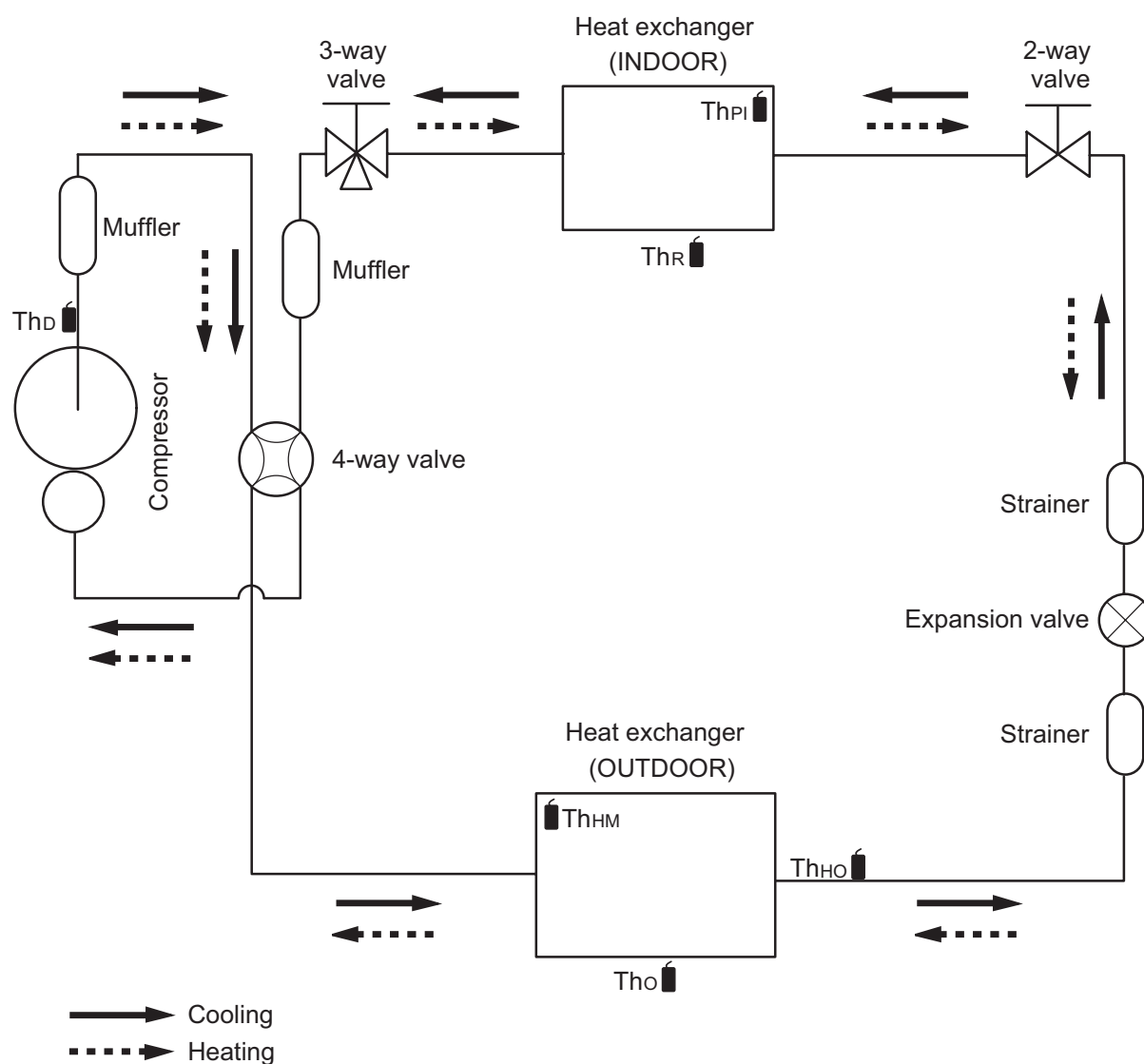
⚠ CAUTION

- Do not install the outdoor unit in two-stage where the drain water could freeze. Otherwise the drainage from the upper unit may form ice and cause a malfunction of the lower unit.
- When the outdoor temperature is 0 °C or less, do not use the accessory drain pipe and drain cap. If the drain pipe and drain cap are used, the drain water in the pipe may freeze in extremely cold climate. (For reverse cycle model only.)
- In area with heavy snowfall, if the inlet and outlet of the outdoor unit is blocked with snow, it might become difficult to get warm, and it is likely to cause product malfunction. Construct a canopy and a pedestal, or place the unit on a high stand that is locally installed.



4. Refrigerant circuit

4-1. Model: AOEG18KATA



Th_D : Thermistor (Discharge temperature)

Th_{HM} : Thermistor (Heat exchanger middle temperature)

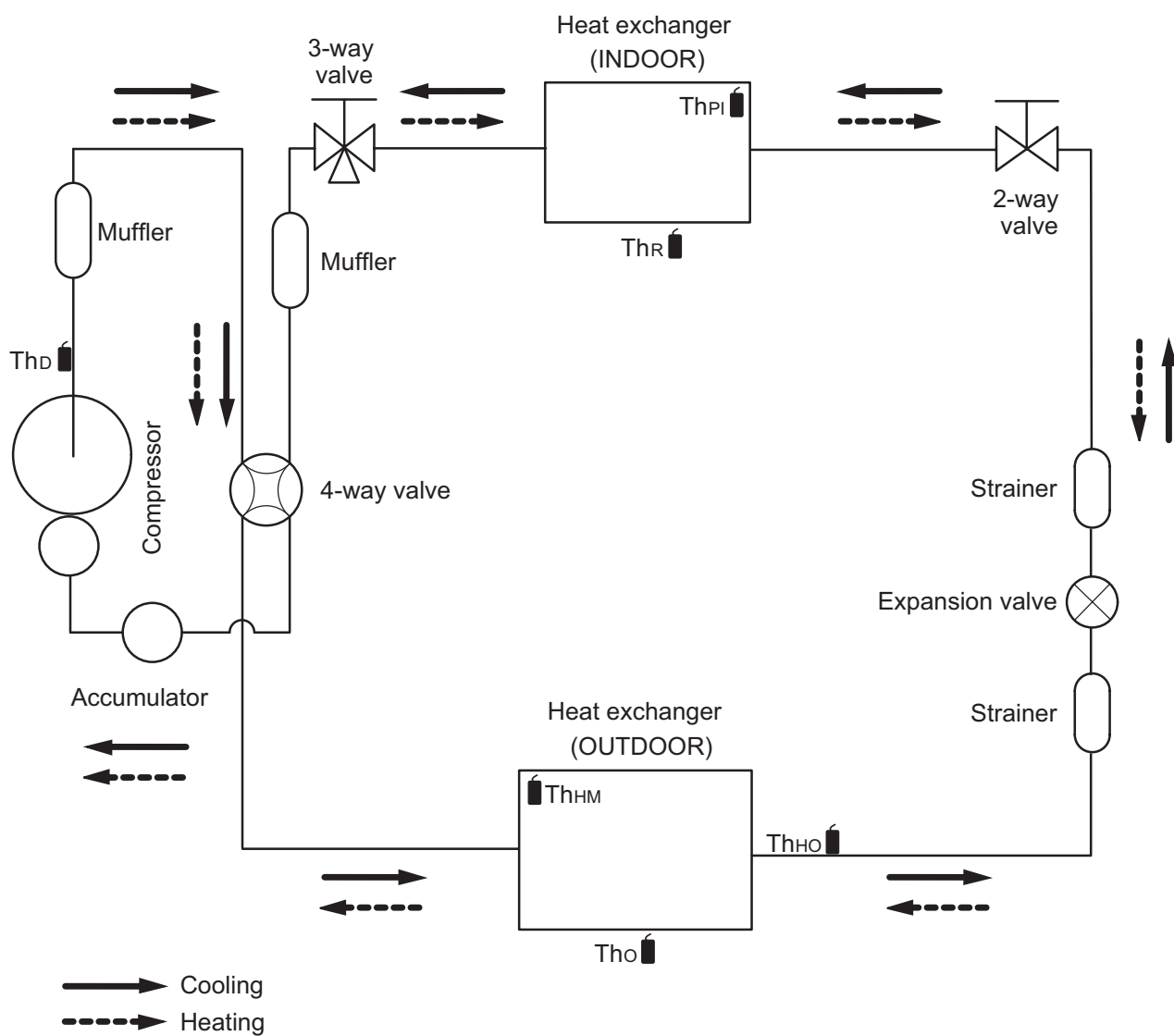
Th_O : Thermistor (Outdoor temperature)

Th_{HO} : Thermistor (Heat exchanger out temperature)

Th_{PI} : Thermistor (Pipe temperature)

Th_R : Thermistor (Room temperature)

4-2. Model: AOEG22KATA



Th_D : Thermistor (Discharge temperature)

Th_{HM} : Thermistor (Heat exchanger middle temperature)

Th_O : Thermistor (Outdoor temperature)

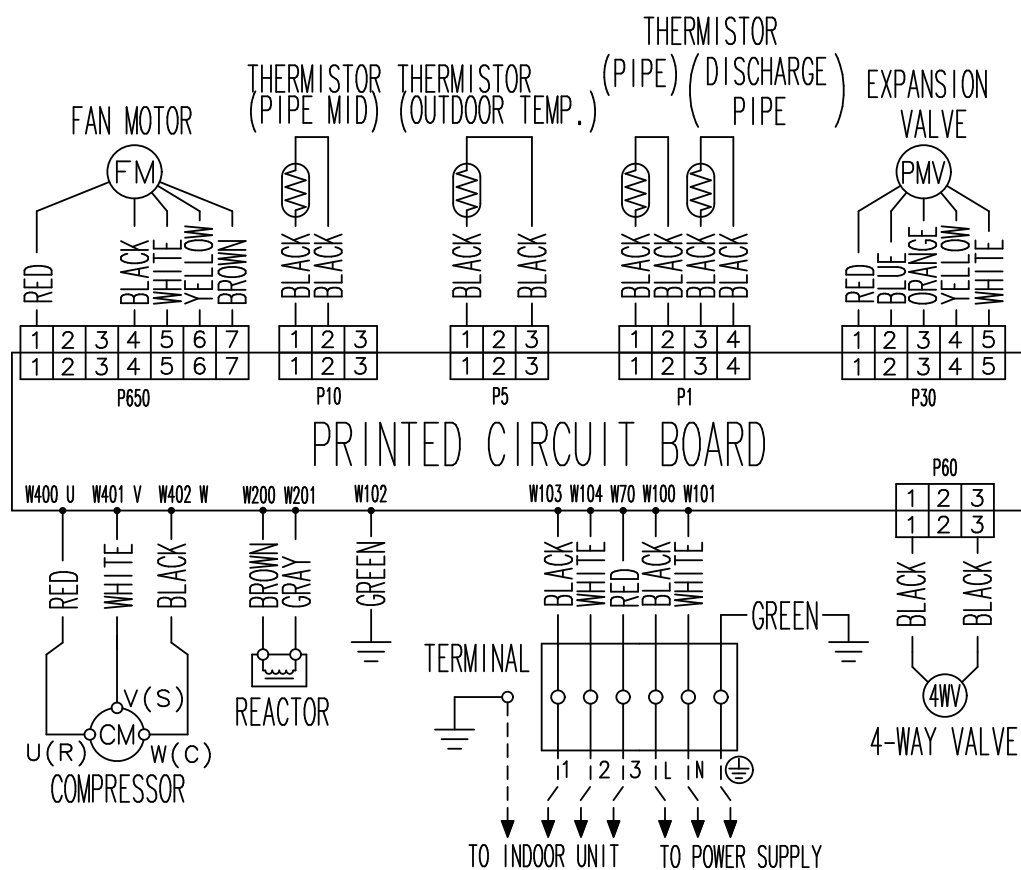
Th_{HO} : Thermistor (Heat exchanger out temperature)

Th_{PI} : Thermistor (Pipe temperature)

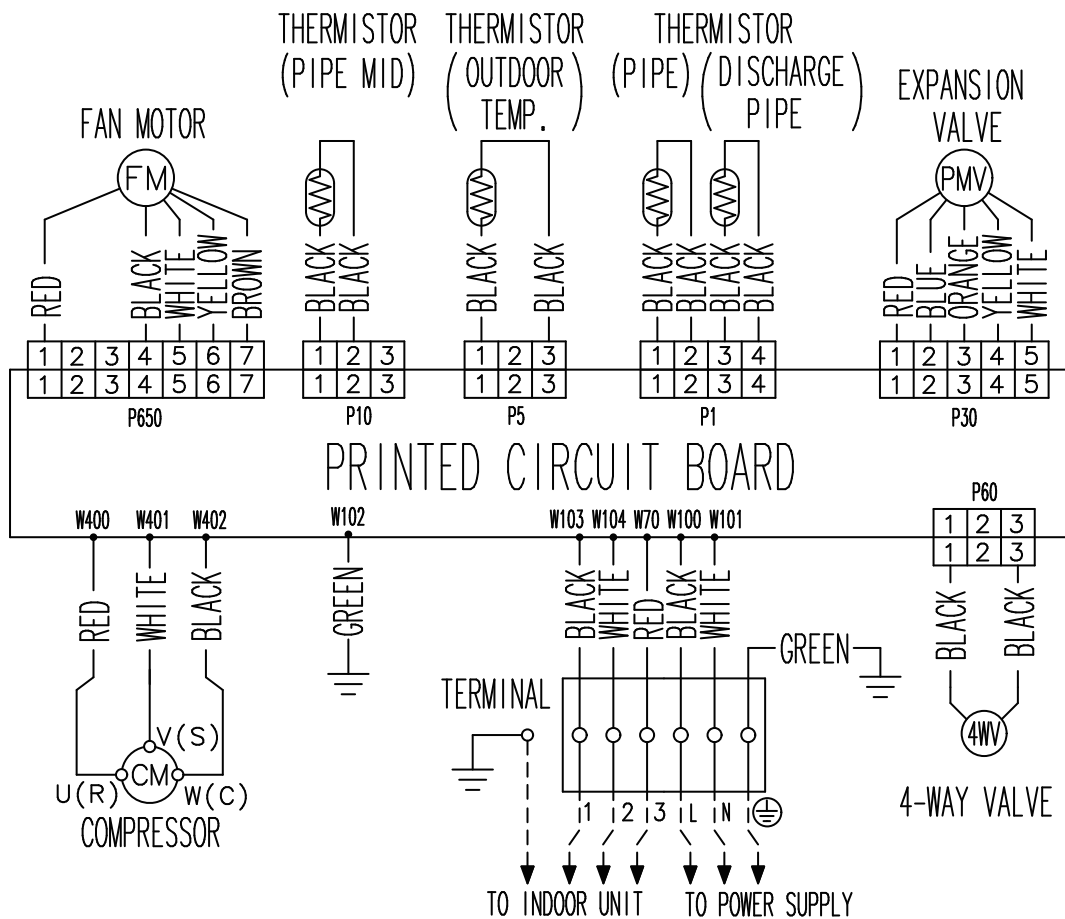
Th_R : Thermistor (Room temperature)

5. Wiring diagrams

5-1. Model: AOEG18KATA



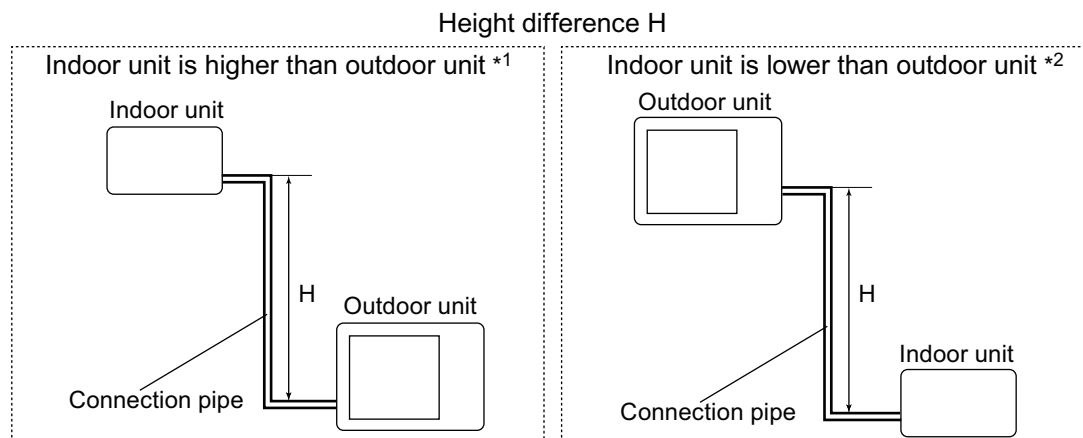
5-2. Model: AOEG22KATA



OUTDOOR UNIT
AOEG18, 22KATA

OUTDOOR UNIT
AOEG18, 22KATA

6. Capacity compensation rate for pipe length and height difference



6-1. Model: AOEG18KATA

NOTE: Values mentioned in the table are calculated based on the maximum capacity.

COOLING			Pipe length (m)				
			5	7.5	10	15	20
Height difference H (m)	Indoor unit is higher than outdoor unit *1	15	—	—	—	0.953	0.950
		10	—	—	0.983	0.968	0.966
		7.5	—	0.988	0.987	0.972	0.970
		5	0.992	0.992	0.991	0.976	0.974
		0	1.000	1.000	0.999	0.984	0.982
	Indoor unit is lower than outdoor unit *2	-5	1.000	1.000	0.999	0.984	0.982
		-7.5	—	1.000	0.999	0.984	0.982
		-10	—	—	0.999	0.984	0.982
		-15	—	—	—	0.984	0.982

HEATING			Pipe length (m)				
			5	7.5	10	15	20
Height difference H (m)	Indoor unit is higher than outdoor unit *1	15	—	—	—	0.920	0.894
		10	—	—	0.982	0.920	0.894
		7.5	—	1.000	0.982	0.920	0.894
		5	1.000	1.000	0.982	0.920	0.894
		0	1.000	1.000	0.982	0.920	0.894
	Indoor unit is lower than outdoor unit *2	-5	0.995	0.995	0.977	0.916	0.889
		-7.5	—	0.993	0.975	0.913	0.887
		-10	—	—	0.972	0.911	0.885
		-15	—	—	—	0.902	0.876

6-2. Model: AOEG22KATA

NOTE: Values mentioned in the table are calculated based on the maximum capacity.

COOLING			Pipe length (m)					
			5	7.5	10	15	20	25
Height difference H (m)	Indoor unit is higher than outdoor unit *1	20	—	—	—	—	0.932	0.930
		15	—	—	—	0.953	0.950	0.947
		10	—	—	0.983	0.968	0.966	0.962
		7.5	—	0.988	0.987	0.972	0.970	0.966
		5	0.992	0.992	0.991	0.976	0.974	0.970
	0		1.000	1.000	0.999	0.984	0.982	0.978
	Indoor unit is lower than outdoor unit *2	-5	1.000	1.000	0.999	0.984	0.982	0.978
		-7.5	—	1.000	0.999	0.984	0.982	0.978
		-10	—	—	0.999	0.984	0.982	0.978
		-15	—	—	—	0.984	0.982	0.978
		-20	—	—	—	—	0.982	0.978

HEATING			Pipe length (m)					
			5	7.5	10	15	20	25
Height difference H (m)	Indoor unit is higher than outdoor unit *1	20	—	—	—	—	0.894	0.867
		15	—	—	—	0.920	0.894	0.867
		10	—	—	0.982	0.920	0.894	0.867
		7.5	—	1.000	0.982	0.920	0.894	0.867
		5	1.000	1.000	0.982	0.920	0.894	0.867
	0		1.000	1.000	0.982	0.920	0.894	0.867
	Indoor unit is lower than outdoor unit *2	-5	0.995	0.995	0.977	0.916	0.889	0.862
		-7.5	—	0.993	0.975	0.913	0.887	0.860
		-10	—	—	0.972	0.911	0.885	0.858
		-15	—	—	—	0.902	0.876	0.849
		-20	—	—	—	—	0.863	0.834

7. Additional charge calculation

7-1. Model: AOEG18KATA

Refrigerant type		R32
Refrigerant amount	g	900

■ Refrigerant charge

Total pipe length	m	15 or less	20 (Max.)	20 g/m
Additional charge	g	0	100	

7-2. Model: AOEG22KATA

Refrigerant type		R32
Refrigerant amount	g	1,100

■ Refrigerant charge

Total pipe length	m	15 or less	20	25 (Max.)	20 g/m
Additional charge	g	0	100	200	

8. Airflow

8-1. Model: AOEG18KATA

● Cooling

m ³ /h	1,710
l/s	475
CFM	1,007

● Heating

m ³ /h	1,840
l/s	511
CFM	1,083

8-2. Model: AOEG22KATA

● Cooling

m ³ /h	2,240
l/s	622
CFM	1,318

● Heating

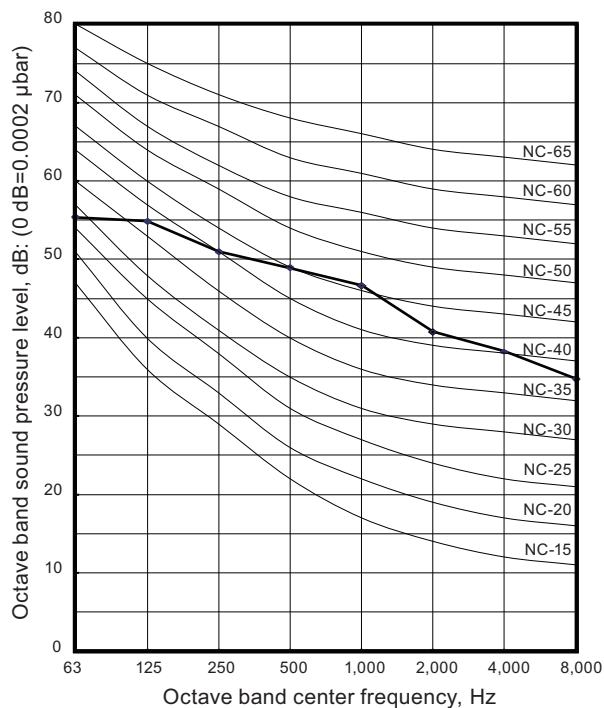
m ³ /h	2,240
l/s	622
CFM	1,318

9. Operation noise (sound pressure)

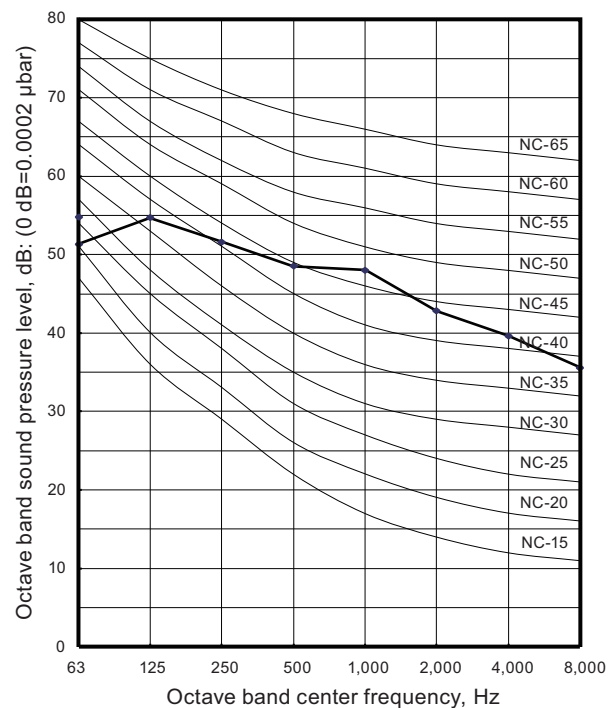
9-1. Noise level curve

■ Model: AOEG18KATA

● Cooling

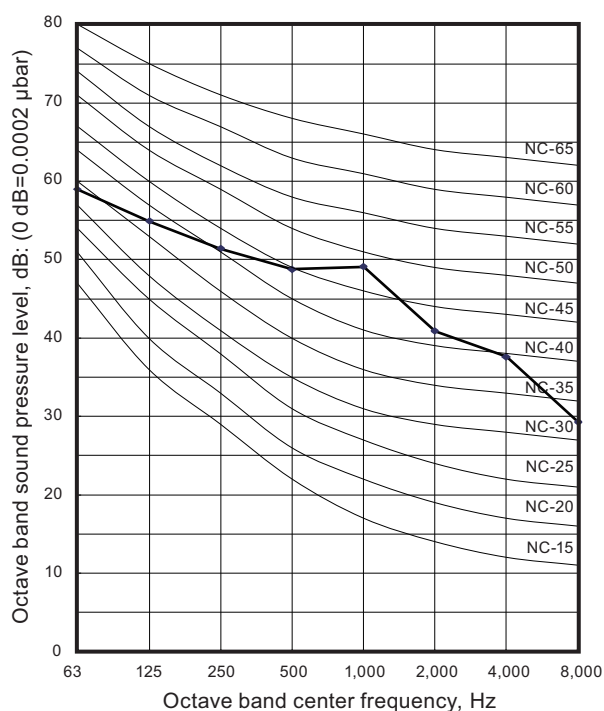


● Heating

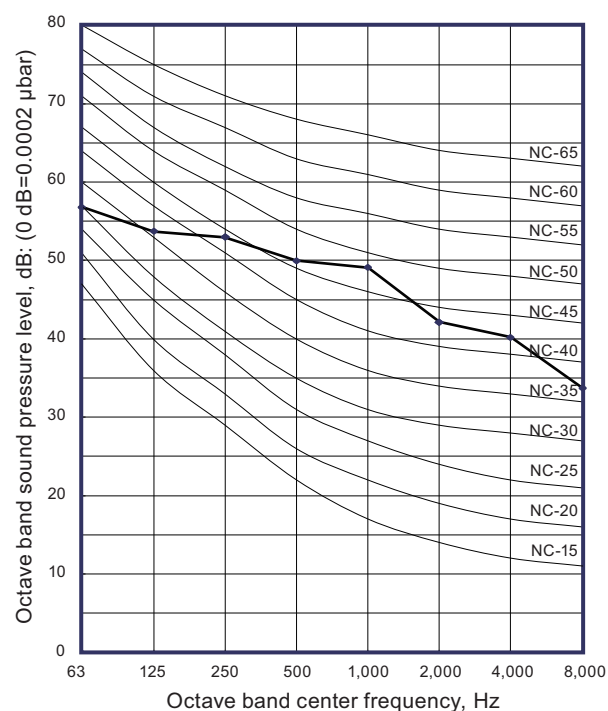


■ Model: AOEG22KATA

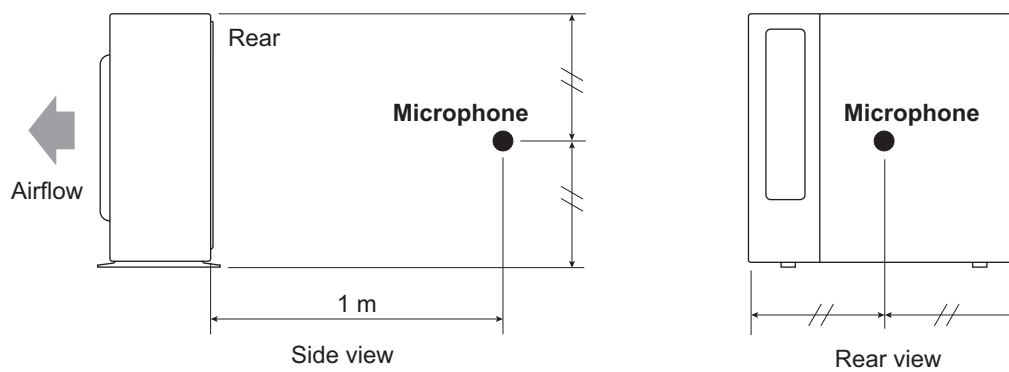
● Cooling



● Heating



9-2. Sound level check point



NOTE: Detailed shape of the actual outdoor unit might be slightly different from the one illustrated above.

10. Electrical characteristics

Model name				AOEG18KATA		AOEG22KATA	
Power supply	Voltage		V	230 ~			
	Frequency		Hz	50			
Max operating current *1			A	10.1		11.6	
Starting current			A	7.7		8.5	
Wiring spec. *2	Circuit breaker current		A	13		16	
	Power cable		mm ²	1.5			
	Connection cable *3	Cross-sectional area	mm ²	1.5			
		Limited wiring length	m	21		26	

*1: Maximum operating current is the total current of the indoor unit and the outdoor unit.

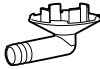
*2: Selected sample based on Japan Electrotechnical Standards and Codes Committee E0005. As the regulations of wire size and circuit breaker differ in each country or region, select appropriate devices complied to the regional standard.

11. Safety devices

Type of protection	Protection form		Model	
			AOEG18KATA	AOEG22KATA
Circuit protection	Current fuse (Main PCB)		250 V, 20 A	250 V, 25 A
			250 V, 5 A	
Fan motor protection	Terminal protection program	Activate	127 ±5 °C Fan motor stop	125 ±10 °C Fan motor stop
		Reset	95 °C or less Fan motor restart	120 ±10 °C Fan motor restart
Compressor protection	Terminal protection program (Discharge temp.)	Activate	110 °C Compressor stop	
		Reset	After 7 minutes Compressor restart	
	Thermal protection program (Outdoor temp.)	Activate	-20 °C Compressor stop	
		Reset	-15 °C Compressor restart	

12. Accessories

12-1. Models: AUXG18KRLB and AUXG22KRLB

Part name	Exterior	Qty	Part name	Exterior	Qty
Installation manual		1	Drain pipe		1